

FINISH-TECH 62 GH100 H (6/8-Flute) - Metric - Standard Length

center cutting



Standard



No. Flutes



Helix Angle



Chamfer



Rake Angle



Finishing



Tool material

Solid Carbide

Surface finish

nano-Si®

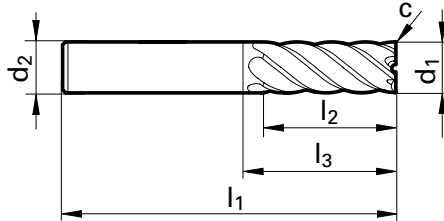
Series

3715

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	—
H	Hardened steel	●

●=Optimal ○=Secondary

Speed and Feed data found on page 297



d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number
mm	mm	mm	mm	mm	mm x 45°			
3.000	6.000	57.00	8.00	11.40	0.05	6	3.000	9037150030000
4.000	6.000	57.00	11.00	15.90	0.05	6	4.000	9037150040000
5.000	6.000	57.00	13.00	17.90	0.05	6	5.000	9037150050000
6.000	6.000	57.00	13.00	21.00	0.05	6	6.000	9037150060000
8.000	8.000	63.00	19.00	27.00	0.10	6	8.000	9037150080000
10.000	10.000	72.00	22.00	32.00	0.10	6	10.000	9037150100000
12.000	12.000	83.00	26.00	38.00	0.10	6	12.000	9037150120000
14.000	14.000	83.00	26.00	38.00	0.15	6	14.000	9037150140000
14.000	16.000	92.00	32.00	43.00	0.15	6	14.001	9037150140010
16.000	16.000	92.00	32.00	44.00	0.15	6	16.000	9037150160000
18.000	18.000	92.00	32.00	44.00	0.15	8	18.000	9037150180000
18.000	20.000	104.00	38.00	53.00	0.15	8	18.001	9037150180010
20.000	20.000	104.00	38.00	54.00	0.15	8	20.000	9037150200000