

FINISH-TECH 62 GH100 H (6/8-Flute) - Metric - XL Length

center cutting



XL Long



No. Flutes
6+



Helix Angle
55°



Chamfer
45°



Rake Angle
-7°



Finishing



Tool material

Solid Carbide

Surface finish

nano-Si®

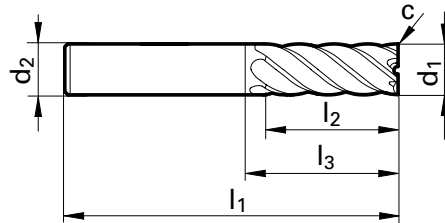
Series

3716

Application group	Material examples	Ideal for
P	Steel	—
M	Stainless steel	—
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	—
H	Hardened steel	●

●=Optimal ○=Secondary

Speed and Feed data found on page 297



d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number
mm	mm	mm	mm	mm	mm x 45°			
6.000	6.000	75.00	30.00	39.00	0.05	6	6.000	9037160060000
8.000	8.000	100.00	40.00	64.00	0.10	6	8.000	9037160080000
10.000	10.000	100.00	40.00	60.00	0.10	6	10.000	9037160100000
12.000	12.000	150.00	45.00	105.00	0.10	6	12.000	9037160120000
16.000	16.000	150.00	65.00	102.00	0.15	6	16.000	9037160160000
20.000	20.000	150.00	65.00	100.00	0.15	8	20.000	9037160200000