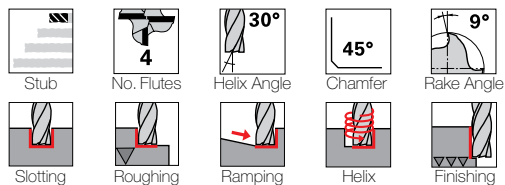


UNI-PRO End Mills (4-Flute) - Metric - Stub Length



center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

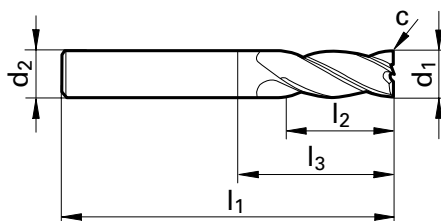
Series

3637

3721

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	○
H	Hardened steel	--

●=Optimal ○=Secondary



Speed and Feed data found on page 302

d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm x 45°				
2.000	6.000	50.00	4.00	8.40	0.03	4	2.000	9036370020000	9037210020000
3.000	6.000	50.00	5.00	9.40	0.05	4	3.000	9036370030000	9037210030000
4.000	6.000	54.00	8.00	13.40	0.05	4	4.000	9036370040000	9037210040000
5.000	6.000	54.00	9.00	15.90	0.05	4	5.000	9036370050000	9037210050000
6.000	6.000	54.00	10.00	18.00	0.05	4	6.000	9036370060000	9037210060000
8.000	8.000	58.00	12.00	22.00	0.10	4	8.000	9036370080000	9037210080000
10.000	10.000	66.00	14.00	26.00	0.10	4	10.000	9036370100000	9037210100000
12.000	12.000	73.00	16.00	28.00	0.10	4	12.000	9036370120000	9037210120000
14.000	14.000	75.00	18.00	30.00	0.15	4	14.000	9036370140000	9037210140000
16.000	16.000	82.00	22.00	34.00	0.15	4	16.000	9036370160000	9037210160000
18.000	18.000	84.00	24.00	36.00	0.15	4	18.000	9036370180000	9037210180000
20.000	20.000	92.00	26.00	42.00	0.15	4	20.000	9036370200000	9037210200000