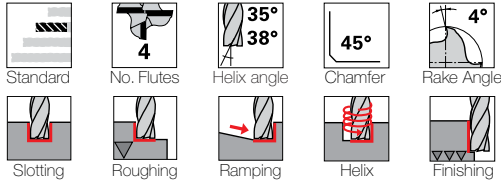


# RF 100 U (4-flute) - Metric - Standard Length



## center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

Series

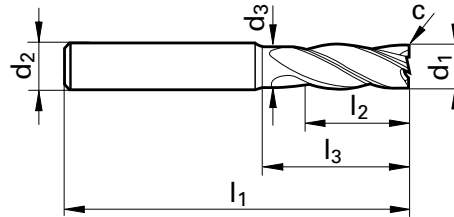
3736

3732

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal    ○=Secondary

Speed and Feed data found on page 294



d1 e8	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
3.000	6.000	2.800	57.00	8.00	15.00	0.10	4	3.000	9037360030000	9037320030000
4.000	6.000	3.800	57.00	11.00	18.00	0.10	4	4.000	9037360040000	9037320040000
5.000	6.000	4.800	57.00	13.00	18.00	0.10	4	5.000	9037360050000	9037320050000
6.000	6.000	5.700	57.00	13.00	20.00	0.15	4	6.000	9037360060000	9037320060000
8.000	8.000	7.700	63.00	19.00	26.00	0.15	4	8.000	9037360080000	9037320080000
10.000	10.000	9.500	72.00	22.00	30.00	0.20	4	10.000	9037360100000	9037320100000
12.000	12.000	11.500	83.00	26.00	36.00	0.20	4	12.000	9037360120000	9037320120000
14.000	14.000	13.500	83.00	26.00	36.00	0.25	4	14.000	9037360140000	9037320140000
16.000	16.000	15.500	92.00	32.00	42.00	0.35	4	16.000	9037360160000	9037320160000
18.000	18.000	17.500	92.00	32.00	42.00	0.40	4	18.000	9037360180000	9037320180000
20.000	20.000	19.500	104.00	38.00	52.00	0.45	4	20.000	9037360200000	9037320200000
25.000	25.000	24.000	121.00	45.00	63.00	0.60	4	25.000	9037360250000	9037320250000