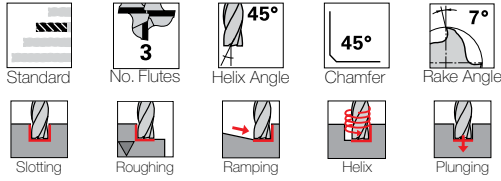


Aero-Tech GH100 U (3-flute) - Metric - Standard Length

center cutting

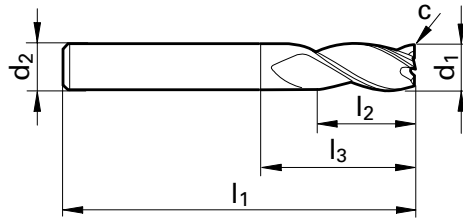


Tool material	Solid Carbide	
Surface finish	bright	FIREX®
Series	3203	3741

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	●
S	Ni / Ti alloys	○
H	Hardened steel	--

●=Optimal ○=Secondary

Speed and Feed data found on page 297



d1 h10	d2 h6	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm x 45°				
2.000	2.000	32.00	6.00	8.00	0.02	3	2.000	9032030020000	9037410020000
2.500	2.500	32.00	7.00	9.00	0.03	3	2.500	9032030025000	9037410025000
3.000	3.000	38.00	7.00	10.00	0.03	3	3.000	9032030030000	9037410030000
3.500	3.500	50.00	7.00	22.00	0.05	3	3.500	9032030035000	9037410035000
4.000	4.000	50.00	8.00	22.00	0.06	3	4.000	9032030040000	9037410040000
4.500	4.500	50.00	8.00	22.00	0.07	3	4.500	9032030045000	9037410045000
5.000	5.000	50.00	10.00	22.00	0.08	3	5.000	9032030050000	9037410050000
5.500	5.500	57.00	10.00	21.00	0.08	3	5.500	9032030055000	9037410055000
6.000	6.000	57.00	10.00	21.00	0.09	3	6.000	9032030060000	9037410060000
6.500	6.500	60.00	13.00	24.00	0.10	3	6.500	9032030065000	9037410065000
7.000	7.000	60.00	13.00	24.00	0.11	3	7.000	9032030070000	9037410070000
7.500	7.500	63.00	16.00	27.00	0.11	3	7.500	9032030075000	9037410075000
8.000	8.000	63.00	16.00	27.00	0.12	3	8.000	9032030080000	9037410080000
8.500	8.500	67.00	16.00	27.00	0.13	3	8.500	9032030085000	9037410085000
9.000	9.000	67.00	16.00	27.00	0.14	3	9.000	9032030090000	9037410090000
9.500	9.500	72.00	19.00	32.00	0.14	3	9.500	9032030095000	9037410095000
10.000	10.000	72.00	19.00	32.00	0.15	3	10.000	9032030100000	9037410100000
11.000	11.000	83.00	22.00	38.00	0.17	3	11.000	9032030110000	9037410110000
12.000	12.000	83.00	22.00	38.00	0.18	3	12.000	9032030120000	9037410120000
13.000	13.000	83.00	22.00	38.00	0.20	3	13.000	9032030130000	9037410130000
14.000	14.000	83.00	22.00	38.00	0.21	3	14.000	9032030140000	9037410140000
15.000	15.000	92.00	26.00	44.00	0.23	3	15.000	9032030150000	9037410150000
16.000	16.000	92.00	26.00	44.00	0.19	3	16.000	9032030160000	9037410160000
18.000	18.000	92.00	26.00	44.00	0.22	3	18.000	9032030180000	9037410180000
20.000	20.000	104.00	32.00	54.00	0.24	3	20.000	9032030200000	9037410200000