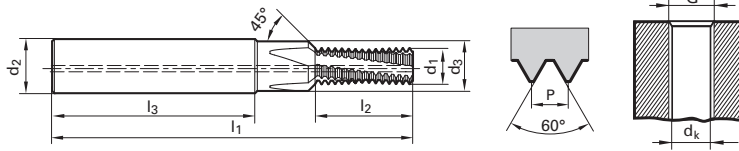


METRIC



- Coolant fed \geq 4mm dia.

Series 3759
Thread Depth 2.5 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HA (round)
Countersink Yes



Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	No. flutes	3759 EDP #
M3 X 0.50	2.50	2.30	6.0	3.4	48.0	7.8	36.0	3	9037590030000
M4 X 0.70	3.30	3.00	6.0	4.5	48.0	10.9	36.0	3	9037590040000
M5 X 0.80	4.20	4.00	6.0	5.5	54.0	13.2	36.0	3	9037590050000
M6 X 1.00	5.00	4.80	8.0	6.6	62.0	16.5	36.0	3	9037590060000
M8 X 1.25	6.80	6.40	10.0	9.0	74.0	21.9	40.0	3	9037590080000
M10 X 1.50	8.50	7.95	12.0	11.0	80.0	26.3	45.0	4	9037590100000
M12 X 1.75	10.20	9.95	14.0	13.5	90.0	32.4	45.0	4	9037590120000
M14 X 2.00	12.00	11.20	16.0	15.5	102.0	37.0	48.0	4	9037590140000
M16 X 2.00	14.00	12.80	18.0	17.5	102.0	43.0	48.0	4	9037590160000
M20 X 2.50	17.50	14.50	20.0	21.5	125.0	48.8	50.0	4	9037590200000

TMC SP

METRIC



- Coolant fed \geq 4mm dia.

Series 3760
Thread Depth 2.5 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HB (w/flat)
Countersink Yes

Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	No. flutes	3760 EDP #
M3 X 0.50	2.50	2.30	6.0	3.4	48.0	7.8	36.0	3	9037600030000
M4 X 0.70	3.30	3.00	6.0	4.5	48.0	10.9	36.0	3	9037600040000
M5 X 0.80	4.20	4.00	6.0	5.5	54.0	13.2	36.0	3	9037600050000
M6 X 1.00	5.00	4.80	8.0	6.6	62.0	16.5	36.0	3	9037600060000
M8 X 1.25	6.80	6.40	10.0	9.0	74.0	21.9	40.0	3	9037600080000
M10 X 1.50	8.50	7.95	12.0	11.0	80.0	26.3	45.0	4	9037600100000
M12 X 1.75	10.20	9.95	14.0	13.5	90.0	32.4	45.0	4	9037600120000
M14 X 2.00	12.00	11.20	16.0	15.5	102.0	37.0	48.0	4	9037600140000
M16 X 2.00	14.00	12.80	18.0	17.5	102.0	43.0	48.0	4	9037600160000
M20 X 2.50	17.50	14.50	20.0	21.5	125.0	48.8	50.0	4	9037600200000