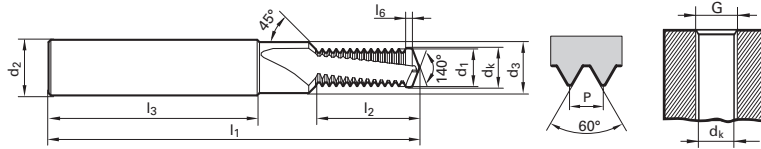


METRIC



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

Series 3778
Thread Depth 2 X D
Tool Material Solid Carbide
Coating Bright Finish
Shank HA (round)
Countersink Yes



Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3778 EDP #
M3 X 0.50	2.50	2.40	6.0	3.4	48.0	7.0	36.0	0.50	2	9037780030000
M4 X 0.70	3.30	3.20	6.0	4.5	48.0	9.0	36.0	0.70	2	9037780040000
M5 X 0.80	4.20	4.00	6.0	5.5	54.0	11.2	36.0	0.80	2	9037780050000
M6 X 1.00	5.00	4.75	8.0	6.6	62.0	13.9	36.0	1.00	2	9037780060000
M8 X 1.25	6.80	6.35	10.0	9.0	74.0	18.7	40.0	1.25	2	9037780080000
M10 X 1.50	8.50	7.95	12.0	11.0	80.0	22.5	45.0	1.50	2	9037780100000
M12 X 1.75	10.20	9.95	14.0	13.5	90.0	26.1	45.0	1.50	2	9037780120000
M14 X 2.00	12.00	11.20	16.0	15.5	102.0	31.7	48.0	1.50	2	9037780140000
M16 X 2.00	14.00	13.20	18.0	17.5	102.0	36.0	48.0	1.50	2	9037780160000

METRIC



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

Series 3780
Thread Depth 2 X D
Tool Material Solid Carbide
Coating TiCN
Shank HA (round)
Countersink Yes

Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3780 EDP #
M3 X 0.50	2.50	2.40	6.0	3.4	48.0	7.0	36.0	0.50	2	9037800030000
M4 X 0.70	3.30	3.20	6.0	4.5	48.0	9.0	36.0	0.70	2	9037800040000
M5 X 0.80	4.20	4.00	6.0	5.5	54.0	11.2	36.0	0.80	2	9037800050000
M6 X 1.00	5.00	4.75	8.0	6.6	62.0	13.9	36.0	1.00	2	9037800060000
M8 X 1.25	6.80	6.35	10.0	9.0	74.0	18.7	40.0	1.25	2	9037800080000
M10 X 1.50	8.50	7.95	12.0	11.0	80.0	22.5	45.0	1.50	2	9037800100000
M12 X 1.75	10.20	9.95	14.0	13.5	90.0	26.1	45.0	1.50	2	9037800120000
M14 X 2.00	12.00	11.20	16.0	15.5	102.0	31.7	48.0	1.50	2	9037800140000
M16 X 2.00	14.00	13.20	18.0	17.5	102.0	36.0	48.0	1.50	2	9037800160000

DTMC SP