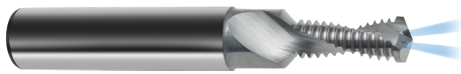
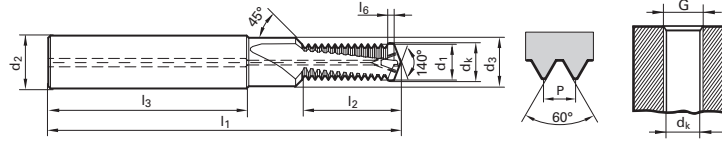


METRIC



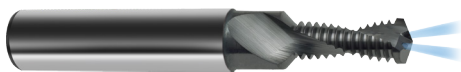
- Drill and thread mill with one tool
- Recommended for non-ferrous materials
- Coolant fed \geq M4 dia.

Series 3779
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating Bright Finish
Shank HA (round)
Countersink Yes



Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3779 EDP #
M4 X 0.70	3.30	3.20	6.0	4.5	48.0	9.0	36.0	0.70	2	9037790040000
M5 X 0.80	4.20	4.00	6.0	5.5	54.0	11.2	36.0	0.80	2	9037790050000
M6 X 1.00	5.00	4.75	8.0	6.6	62.0	13.9	36.0	1.00	2	9037790060000
M8 X 1.25	6.80	6.35	10.0	9.0	74.0	18.7	40.0	1.25	2	9037790080000
M10 X 1.50	8.50	7.95	12.0	11.0	80.0	22.5	45.0	1.50	2	9037790100000
M12 X 1.75	10.20	9.95	14.0	13.5	90.0	26.1	45.0	1.50	2	9037790120000
M14 X 2.00	12.00	11.20	16.0	15.5	102.0	31.7	48.0	1.50	2	9037790140000
M16 X 2.00	14.00	13.20	18.0	17.5	102.0	36.0	48.0	1.50	2	9037790160000

METRIC



- Drill and thread mill with one tool
- Recommended for non-ferrous materials
- Coolant fed \geq M4 dia.

Series 3781
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HA (round)
Countersink Yes

Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3781 EDP #
M3 X 0.50	2.50	2.40	6.0	3.4	48.0	7.0	36.0	0.50	2	9037810030000
M4 X 0.70	3.30	3.20	6.0	4.5	48.0	9.0	36.0	0.70	2	9037810040000
M5 X 0.80	4.20	4.00	6.0	5.5	54.0	11.2	36.0	0.80	2	9037810050000
M6 X 1.00	5.00	4.75	8.0	6.6	62.0	13.9	36.0	1.00	2	9037810060000
M8 X 1.25	6.80	6.35	10.0	9.0	74.0	18.7	40.0	1.25	2	9037810080000
M10 X 1.50	8.50	7.95	12.0	11.0	80.0	22.5	45.0	1.50	2	9037810100000
M12 X 1.75	10.20	9.95	14.0	13.5	90.0	26.1	45.0	1.50	2	9037810120000
M14 X 2.00	12.00	11.20	16.0	15.5	102.0	31.7	48.0	1.50	2	9037810140000
M16 X 2.00	14.00	13.20	18.0	17.5	102.0	36.0	48.0	1.50	2	9037810160000

DTMC SP