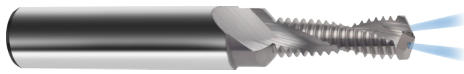
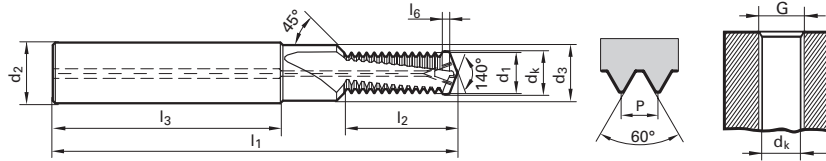


# METRIC



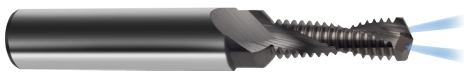
**Series 3783**  
**Thread Depth 2.5 X D**  
**Tool Material Coolant Fed Carbide**  
**Coating Bright Finish**  
**Shank HA (round)**  
**Countersink Yes**

- Drill and thread mill with one tool
- Recommended for non-ferrous materials
- Coolant fed  $\geq$  M4 dia.



Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3783 EDP #
M3 X 0.50	2.5	2.40	6.0	3.4	48.0	8.5	36.0	0.50	2	9037830030000
M4 X 0.70	3.3	3.20	6.0	4.5	48.0	11.1	36.0	0.70	2	9037830040000
M5 X 0.80	4.2	4.00	6.0	5.5	54.0	13.6	36.0	0.80	2	9037830050000
M6 X 1.00	5.0	4.75	8.0	6.6	62.0	16.9	36.0	1.00	2	9037830060000
M8 X 1.25	6.8	6.35	10.0	9.0	74.0	22.5	40.0	1.25	2	9037830080000
M10 X 1.50	8.5	7.95	12.0	11.0	80.0	27.0	45.0	1.50	2	9037830100000
M12 X 1.75	10.2	9.95	14.0	13.5	90.0	31.4	45.0	1.50	2	9037830120000
M14 X 2.00	12.0	11.20	16.0	15.5	102.0	39.7	48.0	1.50	2	9037830140000
M16 X 2.00	14.0	13.20	18.0	17.5	102.0	46.0	48.0	1.50	2	9037830160000

# METRIC



**Series 3785**  
**Thread Depth 2.5 X D**  
**Tool Material Coolant Fed Carbide**  
**Coating TiCN**  
**Shank HA (round)**  
**Countersink Yes**

- Drill and thread mill with one tool
- Recommended for non-ferrous materials
- Coolant fed  $\geq$  M4 dia.

Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3785 EDP #
M3 X 0.50	2.5	2.40	6.0	3.4	48.0	8.5	36.0	0.50	2	9037850030000
M4 X 0.70	3.3	3.20	6.0	4.5	48.0	11.1	36.0	0.70	2	9037850040000
M5 X 0.80	4.2	4.00	6.0	5.5	54.0	13.6	36.0	0.80	2	9037850050000
M6 X 1.00	5.0	4.75	8.0	6.6	62.0	16.9	36.0	1.00	2	9037850060000
M8 X 1.25	6.8	6.35	10.0	9.0	74.0	22.5	40.0	1.25	2	9037850080000
M10 X 1.50	8.5	7.95	12.0	11.0	80.0	27.0	45.0	1.50	2	9037850100000
M12 X 1.75	10.2	9.95	14.0	13.5	90.0	31.4	45.0	1.50	2	9037850120000
M14 X 2.00	12.0	11.20	16.0	15.5	102.0	39.7	48.0	1.50	2	9037850140000
M16 X 2.00	14.0	13.20	18.0	17.5	102.0	46.0	48.0	1.50	2	9037850160000

DTMC SP