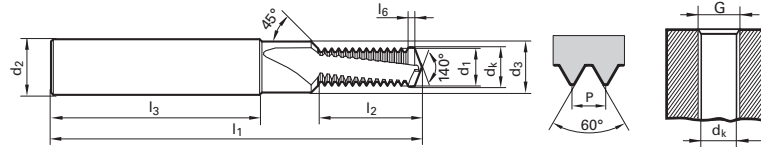


METRIC FINE



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

Series	3790
Thread Depth	2 X D
Tool Material	Solid Carbide
Coating	Bright Finish
Shank	HA (round)
Countersink	Yes



Metric Fine Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3790 EDP #
M4 X 0.50	3.50	3.20	6.0	4.5	48.0	8.7	36.0	0.50	2	9037900040030
M5 X 0.50	4.50	4.00	6.0	5.5	54.0	10.8	36.0	0.50	2	9037900050030
M6 X 0.75	5.20	4.75	8.0	6.6	62.0	12.9	36.0	0.75	2	9037900060040
M8 X 0.75	7.20	6.35	10.0	9.0	74.0	17.1	40.0	0.75	2	9037900080040
M8 X 1.00	7.00	6.35	10.0	9.0	74.0	17.3	40.0	1.00	2	9037900080050
M10 X 1.00	9.00	7.95	12.0	11.0	80.0	21.6	45.0	1.00	2	9037900100050
M10 X 1.25	8.80	7.95	12.0	11.0	80.0	21.6	45.0	1.25	2	9037900100060
M12 X 1.00	11.00	9.95	14.0	13.5	90.0	26.0	45.0	1.00	2	9037900120050
M12 X 1.50	10.50	9.95	14.0	13.5	90.0	27.4	45.0	1.50	2	9037900120070
M14 X 1.50	12.50	11.20	16.0	15.5	102.0	30.7	48.0	1.50	2	9037900140070
M16 X 1.50	14.50	13.20	18.0	17.5	102.0	34.1	48.0	1.50	2	9037900160070

METRIC FINE



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

Series	3792
Thread Depth	2 X D
Tool Material	Solid Carbide
Coating	TiCN
Shank	HA (round)
Countersink	Yes

Metric Fine Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3792 EDP #
M4 X 0.50	3.50	3.20	6.0	4.5	48.0	8.7	36.0	0.50	2	9037920040030
M5 X 0.50	4.50	4.00	6.0	5.5	54.0	10.8	36.0	0.50	2	9037920050030
M6 X 0.75	5.20	4.75	8.0	6.6	62.0	12.9	36.0	0.75	2	9037920060040
M8 X 0.75	7.20	6.35	10.0	9.0	74.0	17.1	40.0	0.75	2	9037920080040
M8 X 1.00	7.00	6.35	10.0	9.0	74.0	17.3	40.0	1.00	2	9037920080050
M10 X 1.00	9.00	7.95	12.0	11.0	80.0	21.6	45.0	1.00	2	9037920100050
M10 X 1.25	8.80	7.95	12.0	11.0	80.0	21.6	45.0	1.25	2	9037920100060
M12 X 1.00	11.00	9.95	14.0	13.5	90.0	26.0	45.0	1.00	2	9037920120050
M12 X 1.50	10.50	9.95	14.0	13.5	90.0	27.4	45.0	1.50	2	9037920120070
M14 X 1.50	12.50	11.20	16.0	15.5	102.0	30.7	48.0	1.50	2	9037920140070
M16 X 1.50	14.50	13.20	18.0	17.5	102.0	34.1	48.0	1.50	2	9037920160070

DTMC SP