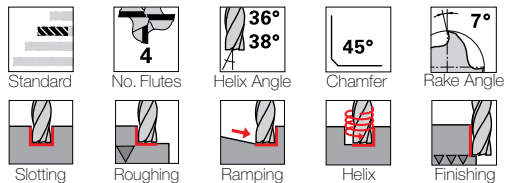


RF 100 VA (4-flute) - Metric - Standard Length



center cutting



Tool material

Solid Carbide

Surface finish

nano-A™

Series

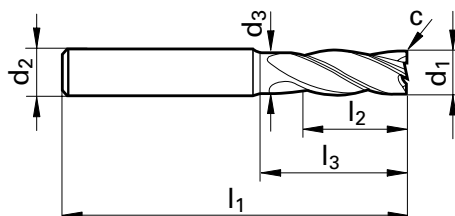
3800

3803

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 294



d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
3.000	6.000	2.800	57.00	8.00	15.00	0.10	4	3.000	9038000030000	9038030030000
3.500	6.000	3.300	57.00	10.00	15.00	0.10	4	3.500	9038000035000	9038030035000
4.000	6.000	3.800	57.00	11.00	18.00	0.15	4	4.000	9038000040000	9038030040000
4.500	6.000	4.300	57.00	11.00	18.00	0.15	4	4.500	9038000045000	9038030045000
5.000	6.000	4.800	57.00	13.00	18.00	0.15	4	5.000	9038000050000	9038030050000
5.500	6.000	5.300	57.00	13.00	20.40	0.20	4	5.500	9038000055000	9038030055000
6.000	6.000	5.700	57.00	13.00	20.00	0.20	4	6.000	9038000060000	9038030060000
6.500	8.000	6.200	63.00	16.00	24.40	0.25	4	6.500	9038000065000	9038030065000
7.000	8.000	6.700	63.00	16.00	24.90	0.25	4	7.000	9038000070000	9038030070000
7.500	8.000	7.200	63.00	19.00	25.30	0.25	4	7.500	9038000075000	9038030075000
8.000	8.000	7.700	63.00	19.00	26.00	0.25	4	8.000	9038000080000	9038030080000
8.500	10.000	8.200	72.00	19.00	29.40	0.30	4	8.500	9038000085000	9038030085000
9.000	10.000	8.700	72.00	19.00	29.90	0.30	4	9.000	9038000090000	9038030090000
9.500	10.000	9.200	72.00	22.00	30.30	0.30	4	9.500	9038000095000	9038030095000
10.000	10.000	9.500	72.00	22.00	30.00	0.30	4	10.000	9038000100000	9038030100000
11.000	12.000	10.500	83.00	26.00	34.70	0.35	4	11.000	9038000110000	9038030110000
12.000	12.000	11.500	83.00	26.00	36.00	0.35	4	12.000	9038000120000	9038030120000
14.000	14.000	13.500	83.00	26.00	36.00	0.40	4	14.000	9038000140000	9038030140000
16.000	16.000	15.500	92.00	32.00	42.00	0.50	4	16.000	9038000160000	9038030160000
18.000	18.000	17.500	92.00	32.00	42.00	0.60	4	18.000	9038000180000	9038030180000
20.000	20.000	19.500	104.00	38.00	52.00	0.60	4	20.000	9038000200000	9038030200000
25.000	25.000	24.000	121.00	45.00	63.00	0.75	4	25.000	9038000250000	9038030250000