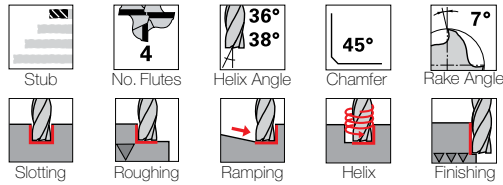


RF 100 VA (4-flute) - Metric - Stub Length



center cutting



Tool material

Solid Carbide

Surface finish

nano-A™

Series

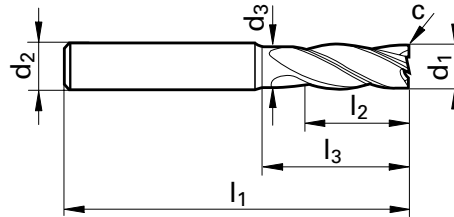
3804

3805

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 294



d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
4.000	6.000	3.800	54.00	8.00	15.00	0.15	4	4.000	9038040040000	9038050040000
5.000	6.000	4.800	54.00	9.00	15.00	0.15	4	5.000	9038040050000	9038050050000
6.000	6.000	5.700	54.00	10.00	17.00	0.20	4	6.000	9038040060000	9038050060000
8.000	8.000	7.700	58.00	12.00	21.00	0.25	4	8.000	9038040080000	9038050080000
10.000	10.000	9.500	66.00	14.00	24.00	0.30	4	10.000	9038040100000	9038050100000
12.000	12.000	11.500	73.00	16.00	26.00	0.35	4	12.000	9038040120000	9038050120000
16.000	16.000	15.500	82.00	22.00	32.00	0.50	4	16.000	9038040160000	9038050160000
20.000	20.000	19.500	92.00	26.00	40.00	0.60	4	20.000	9038040200000	9038050200000