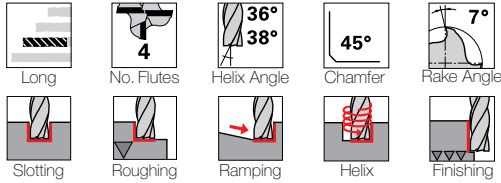


RF 100 VA (4-flute) - Metric - Long Length

a

center cutting



Tool material

Solid Carbide

Surface finish

nano-A™

Series

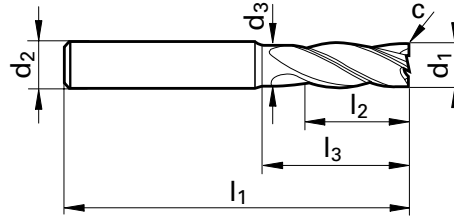
3806

3807

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	○
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 294



d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
6.000	6.000	5.700	65.00	10.00	28.00	0.20	4	6.000	9038060060000	9038070060000
8.000	8.000	7.700	75.00	12.00	38.00	0.25	4	8.000	9038060080000	9038070080000
10.000	10.000	9.500	80.00	14.00	38.00	0.30	4	10.000	9038060100000	9038070100000
12.000	12.000	11.500	93.00	16.00	46.00	0.35	4	12.000	9038060120000	9038070120000
16.000	16.000	15.500	108.00	22.00	58.00	0.50	4	16.000	9038060160000	9038070160000
20.000	20.000	19.500	126.00	26.00	74.00	0.60	4	20.000	9038060200000	9038070200000