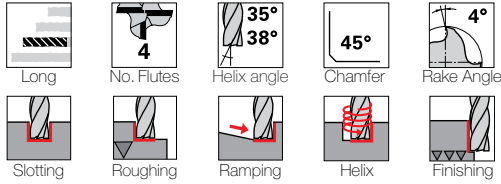


RF 100 U (4-flute) - Metric - Long Length



center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

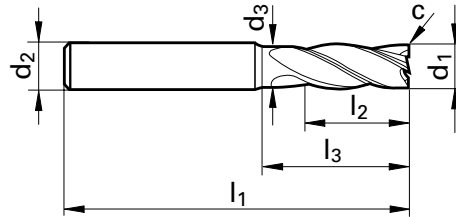
Series

3837

3838

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal ○=Secondary



Speed and Feed data found on page 294

d1 e8	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
6.000	6.000	5.700	65.00	13.00	28.00	0.15	4	6.000	9038370060000	9038380060000
8.000	8.000	7.700	75.00	19.00	38.00	0.15	4	8.000	9038370080000	9038380080000
10.000	10.000	9.500	80.00	22.00	38.00	0.20	4	10.000	9038370100000	9038380100000
12.000	12.000	11.500	93.00	26.00	46.00	0.20	4	12.000	9038370120000	9038380120000
16.000	16.000	15.500	108.00	32.00	58.00	0.35	4	16.000	9038370160000	9038380160000
20.000	20.000	19.500	126.00	38.00	74.00	0.45	4	20.000	9038370200000	9038380200000