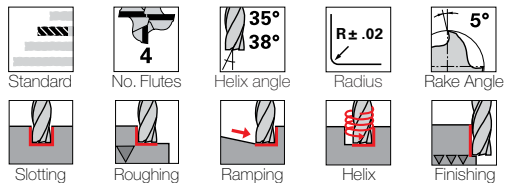


RF 100 U (4-flute) - Metric - Standard Length



center cutting - with corner radius options



Tool material

Solid Carbide

Surface finish

FIREX®

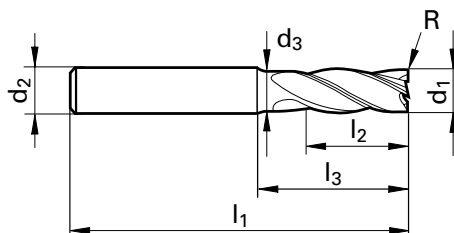
Series

3872

3873

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal ○=Secondary



Speed and Feed data found on page 294

d1 h10	d2 h6	d3	l1	l2	l3	r	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm				
6.000	6.000	5.700	57.00	13.00	20.00	0.50	4	6.005	9038720060050	9038730060050
6.000	6.000	5.700	57.00	13.00	20.00	1.00	4	6.010	9038720060100	9038730060100
6.000	6.000	5.700	57.00	13.00	20.00	2.00	4	6.020	9038720060200	9038730060200
8.000	8.000	7.700	63.00	19.00	26.00	0.50	4	8.005	9038720080050	9038730080050
8.000	8.000	7.700	63.00	19.00	26.00	1.00	4	8.010	9038720080100	9038730080100
8.000	8.000	7.700	63.00	19.00	26.00	2.00	4	8.020	9038720080200	9038730080200
10.000	10.000	9.500	72.00	22.00	30.00	0.50	4	10.005	9038720100050	9038730100050
10.000	10.000	9.500	72.00	22.00	30.00	1.00	4	10.010	9038720100100	9038730100100
10.000	10.000	9.500	72.00	22.00	30.00	2.00	4	10.020	9038720100200	9038730100200
12.000	12.000	11.500	83.00	26.00	36.00	0.50	4	12.005	9038720120050	9038730120050
12.000	12.000	11.500	83.00	26.00	36.00	1.00	4	12.010	9038720120100	9038730120100
12.000	12.000	11.500	83.00	26.00	36.00	2.00	4	12.020	9038720120200	9038730120200
16.000	16.000	15.500	92.00	32.00	42.00	0.50	4	16.005	9038720160050	9038730160050
16.000	16.000	15.500	92.00	32.00	42.00	1.00	4	16.010	9038720160100	9038730160100
16.000	16.000	15.500	92.00	32.00	42.00	2.00	4	16.020	9038720160200	9038730160200
16.000	16.000	15.500	92.00	32.00	42.00	3.00	4	16.030	9038720160300	9038730160300
20.000	20.000	19.500	104.00	38.00	52.00	0.50	4	20.005	9038720200050	9038730200050
20.000	20.000	19.500	104.00	38.00	52.00	1.00	4	20.010	9038720200100	9038730200100
20.000	20.000	19.500	104.00	38.00	52.00	2.00	4	20.020	9038720200200	9038730200200
20.000	20.000	19.500	104.00	38.00	52.00	3.00	4	20.030	9038720200300	9038730200300
25.000	25.000	24.000	121.00	45.00	63.00	2.00	4	25.020	9038720250200	9038730250200
25.000	25.000	24.000	121.00	45.00	63.00	3.00	4	25.030	9038720250300	9038730250300