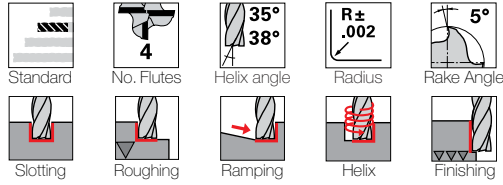


RF 100 Ti (4-flute) - Inch - Standard Length



center cutting with corner radius



Tool material

Solid Carbide

Surface finish

Super-A™

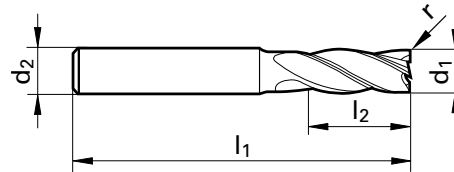
Series

3876

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	l1	l2	radius	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch			
1/4	1/4	2 1/2	3/4	0.015	4	6.352	9038760063520
1/4	1/4	2 1/2	3/4	0.031	4	6.354	9038760063540
5/16	5/16	2 1/2	13/16	0.031	4	7.944	9038760079440
3/8	3/8	2 1/2	1	0.031	4	9.524	9038760095240
7/16	7/16	2 3/4	1	0.031	4	11.114	9038760111140
1/2	1/2	3 1/2	1 1/4	0.031	4	12.704	9038760127040
1/2	1/2	3 1/2	1 1/4	0.040	4	12.705	9038760127050
1/2	1/2	3 1/2	1 1/4	0.062	4	12.706	9038760127060
1/2	1/2	3 1/2	1 1/4	0.090	4	12.707	9038760127070
5/8	5/8	3 1/2	1 1/4	0.031	4	15.874	9038760158740
5/8	5/8	3 1/2	1 1/4	0.062	4	15.876	9038760158760
3/4	3/4	4	1 1/2	0.062	4	19.056	9038760190560
3/4	3/4	4	1 1/2	0.090	4	19.057	9038760190570
3/4	3/4	4	1 1/2	0.125	4	19.059	9038760190590
1	1	4	1 1/2	0.062	4	25.406	9038760254060
1	1	4	1 1/2	0.090	4	25.407	9038760254070
1	1	4	1 1/2	0.125	4	25.409	9038760254090