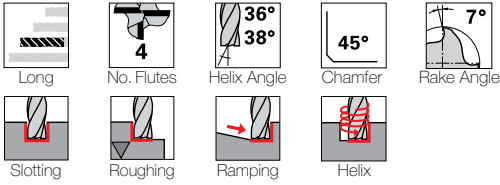


# RF 100 VA/NF (4-flute) - Metric - Long Length



## center cutting



Tool material

**Solid Carbide**

Surface finish

nano-A™

Series

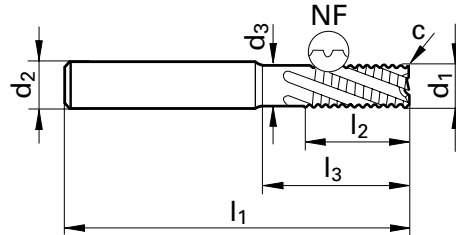
**3733**

**3885**

Application group	Material examples	Ideal for
<b>P</b>	Steel	●
<b>M</b>	Stainless steel	●
<b>K</b>	Cast iron	○
<b>N</b>	Aluminum	—
<b>S</b>	Ni / Ti alloys	●
<b>H</b>	Hardened steel	—

●=Optimal    ○=Secondary

Speed and Feed data found on page 295



d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
6.000	6.000	5.700	65.00	10.00	28.00	0.30	4	6.000	9037330060000	9038850060000
8.000	8.000	7.700	75.00	12.00	38.00	0.30	4	8.000	9037330080000	9038850080000
10.000	10.000	9.500	80.00	14.00	38.00	0.30	4	10.000	9037330100000	9038850100000
12.000	12.000	11.500	93.00	16.00	46.00	0.50	4	12.000	9037330120000	9038850120000
16.000	16.000	15.500	108.00	22.00	58.00	0.50	4	16.000	9037330160000	9038850160000
20.000	20.000	19.500	126.00	26.00	74.00	0.50	4	20.000	9037330200000	9038850200000