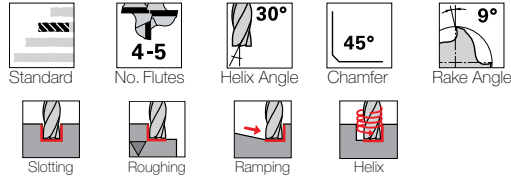


AERO-ROUGH 48 RS100 U (4/5-Flute) - Metric - Standard Length

center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

FIREX®

Series

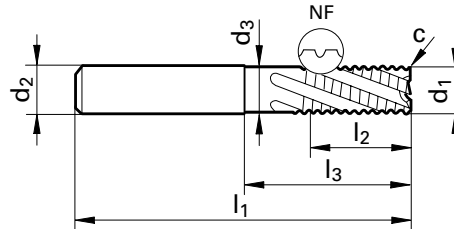
3887

3888

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 295



d1 h10	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
6.000	6.000	5.700	57.00	13.00	20.00	0.30	4	6.000	9038870060000	9038880060000
8.000	8.000	7.700	63.00	19.00	26.00	0.30	4	8.000	9038870080000	9038880080000
10.000	10.000	9.500	72.00	22.00	30.00	0.30	4	10.000	9038870100000	9038880100000
12.000	12.000	11.500	83.00	26.00	36.00	0.50	4	12.000	9038870120000	9038880120000
14.000	14.000	13.500	83.00	26.00	36.00	0.50	4	14.000	9038870140000	9038880140000
16.000	16.000	15.500	92.00	32.00	42.00	0.50	4	16.000	9038870160000	9038880160000
18.000	18.000	17.500	92.00	32.00	42.00	0.50	4	18.000	9038870180000	9038880180000
20.000	20.000	19.500	104.00	38.00	52.00	0.50	4	20.000	9038870200000	9038880200000
25.000	25.000	24.000	121.00	45.00	63.00	0.60	5	25.000	9038870250000	9038880250000