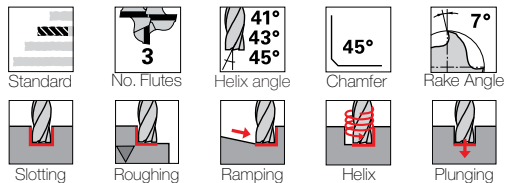


RF 100 U (3-flute) - Metric - Standard Length



center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

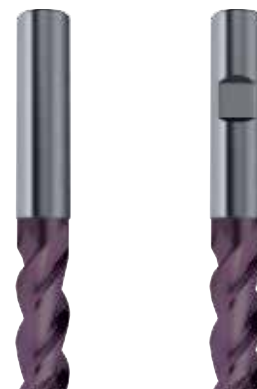
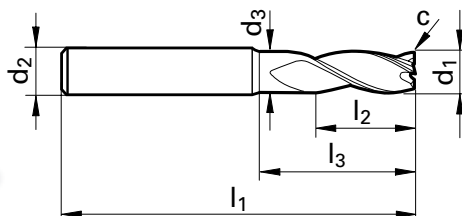
Series

3891

3892

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal ○=Secondary



Speed and Feed data found on page 294

d1 e8	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
3.000	6.000	2.800	57.00	8.00	15.00	0.03	3	3.000	9038910030000	9038920030000
3.500	6.000	3.300	57.00	10.00	15.00	0.05	3	3.500	9038910035000	9038920035000
3.700	6.000	3.500	57.00	11.00	15.00	0.06	3	3.700	9038910037000	9038920037000
4.000	6.000	3.800	57.00	11.00	18.00	0.06	3	4.000	9038910040000	9038920040000
4.500	6.000	4.300	57.00	11.00	18.00	0.07	3	4.500	9038910045000	9038920045000
4.700	6.000	4.500	57.00	13.00	18.00	0.07	3	4.700	9038910047000	9038920047000
5.000	6.000	4.800	57.00	13.00	18.00	0.08	3	5.000	9038910050000	9038920050000
5.500	6.000	5.300	57.00	13.00	19.40	0.08	3	5.500	9038910055000	9038920055000
5.700	6.000	5.500	57.00	13.00	20.40	0.09	3	5.700	9038910057000	9038920057000
6.000	6.000	5.700	57.00	13.00	20.00	0.09	3	6.000	9038910060000	9038920060000
6.500	8.000	6.200	63.00	16.00	24.40	0.10	3	6.500	9038910065000	9038920065000
7.000	8.000	6.700	63.00	16.00	24.90	0.11	3	7.000	9038910070000	9038920070000
7.500	8.000	7.200	63.00	19.00	25.30	0.11	3	7.500	9038910075000	9038920075000
8.000	8.000	7.700	63.00	19.00	26.00	0.12	3	8.000	9038910080000	9038920080000
8.500	10.000	8.200	72.00	19.00	29.40	0.13	3	8.500	9038910085000	9038920085000
9.000	10.000	8.700	72.00	19.00	29.90	0.14	3	9.000	9038910090000	9038920090000
9.500	10.000	9.200	72.00	22.00	30.30	0.14	3	9.500	9038910095000	9038920095000
10.000	10.000	9.500	72.00	22.00	30.00	0.15	3	10.000	9038910100000	9038920100000
12.000	12.000	11.500	83.00	26.00	36.00	0.18	3	12.000	9038910120000	9038920120000
16.000	16.000	15.500	92.00	32.00	42.00	0.19	3	16.000	9038910160000	9038920160000
20.000	20.000	19.500	104.00	38.00	52.00	0.24	3	20.000	9038910200000	9038920200000