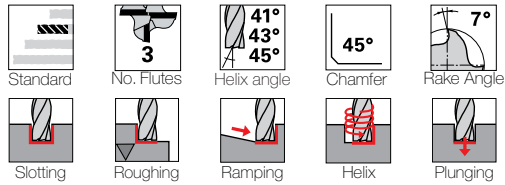


RF 100 U (3-flute) - Metric - Standard Length



center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

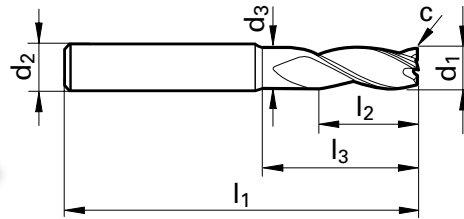
Series

3893

3894

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal ○=Secondary



Speed and Feed data found on page 294

d1 e8	d2 h6	d3	l1	l2	l3	c	No. of Flutes	Code no.	EDP Number	
mm	mm	mm	mm	mm	mm	mm x 45°				
3.000	6.000	2.800	57.00	4.00	15.00	0.03	3	3.000	9038930030000	9038940030000
4.000	6.000	3.800	57.00	5.00	18.00	0.06	3	4.000	9038930040000	9038940040000
5.000	6.000	4.800	57.00	6.00	18.00	0.08	3	5.000	9038930050000	9038940050000
6.000	6.000	5.700	57.00	7.00	20.00	0.09	3	6.000	9038930060000	9038940060000
8.000	8.000	7.700	63.00	9.00	26.00	0.12	3	8.000	9038930080000	9038940080000
10.000	10.000	9.500	72.00	11.00	30.00	0.15	3	10.000	9038930100000	9038940100000
12.000	12.000	11.500	83.00	12.00	36.00	0.18	3	12.000	9038930120000	9038940120000
16.000	16.000	15.500	92.00	16.00	42.00	0.19	3	16.000	9038930160000	9038940160000