

Use this number when searching for this item:

## 9038990002400

### Drill, #88, Type N, Micro Precision, Carbide, TiAlN



#### >> Item Info

|                   |                 |
|-------------------|-----------------|
| EDP #             | 9038990002400   |
| Series            | 3899            |
| Order Code        | 0.240           |
| Coating           | TiAlN           |
| Coolant Through   | No              |
| Cutting Direction | RH              |
| Drilling Depth    | Variable        |
| Material          | Carbide         |
| Point Angle       | 140°            |
| Shank             | Straight        |
| Type              | Micro Precision |
| Tolerance         | h7              |

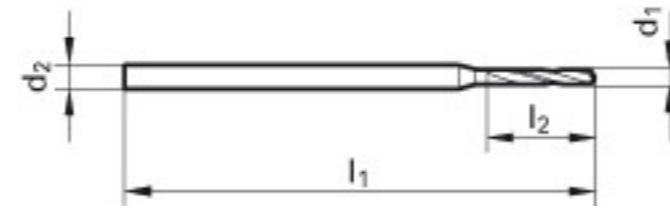
#### >> Features

- facet point grind

#### >> Suggested Materials

- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Cast Iron
- Hardened Steels

#### >> Technical Specs



| EDP #         | Code No. | Cut Ø | Cut Ø  | Cut Ø | Cut Ø         | Shank Ø | OAL   | Flute Length | Drilling Depth | Drilling Depth | Shank Type | Flutes |
|---------------|----------|-------|--------|-------|---------------|---------|-------|--------------|----------------|----------------|------------|--------|
|               |          | d1    | d1     | d1    | d1            | d2      | l1    | l2           | tmax           | tmax           |            |        |
|               |          | mm    | inch   | frac. | wire / letter | mm      | mm    | mm           | mm             | inch           |            |        |
| 9038990002400 | 0.240    | 0.240 | 0.0094 |       | #88           | 3.000   | 38.00 | 2.50         | 2.14           | 0.084          | Straight   | 2      |



**WARNING:**  
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.