

Use this number when searching for this item:

### 9038990018000

#### Drill, 1.8mm, Type N, Micro Precision, Carbide, TiAIN



#### >> Item Info

EDP#	9038990018000
Series	3899
Order Code	1.800
Coating	TiAIN
Coolant Through	No
<b>Cutting Direction</b>	RH
Drilling Depth	Variable
Material	Carbide
Point Angle	140°
Shank	Straight
Туре	Micro Precision
Tolerance	h7

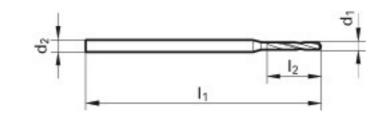
#### >> Features

- facet point grind

## >> Suggested Materials

- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Cast Iron
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	<b>I</b> 1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90389900180	1.800	1.800	0.0709			3.000	38.00	12.00	9.30	0.366	Straight	2



\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov