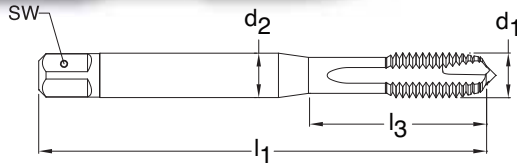


## UNC



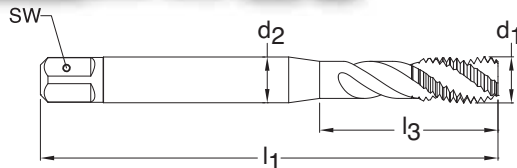
**Series** 3907  
**Standard** ANSI  
**Tool Material** HSS-E PM  
**Spiral Point** Straight flute  
**Chamfer Form B • 3.5 - 5**  
**Class of Fit** 2B



**Through holes**      **TiN coated**      **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	3	0.141	0.110	1.882	0.709	2.845	9039070028450	●
5-40	H2/H3	0.098 - 0.106	3	0.141	0.110	1.941	0.709	3.175	9039070031750	●
6-32	H3/H4	0.104 - 0.114	3	0.141	0.110	2.000	0.748	3.505	9039070035050	●
8-32	H3/H4	0.130 - 0.139	3	0.168	0.131	2.130	0.827	4.166	9039070041660	●
10-24	H3/H4	0.145 - 0.155	3	0.194	0.152	2.382	0.945	4.826	9039070048260	●
12-24	H3/H4	0.171 - 0.181	3	0.220	0.165	2.382	1.024	5.486	9039070054860	●
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	2.500	1.181	6.350	9039070063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	2.721	1.377	7.938	9039070079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	2.941	1.456	9.525	9039070095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.161	N/A	11.113	9039070111130	●
1/2-13	H5/H6	0.417 - 0.434	3	0.367	0.275	3.382	N/A	12.700	9039070127000	●
9/16-12	H5/H6	0.472 - 0.490	3	0.429	0.322	3.591	N/A	14.288	9039070142880	●
5/8-11	H5/H6	0.527 - 0.546	3	0.480	0.360	3.811	N/A	15.875	9039070158750	●
3/4-10	H5/H6	0.642 - 0.663	4	0.590	0.442	4.252	N/A	19.050	9039070190500	●
7/8-9	H6/H7	0.755 - 0.778	4	0.697	0.523	4.689	N/A	22.225	9039070222250	●
1-8	H6/H7	0.865 - 0.890	4	0.800	0.600	5.130	N/A	25.400	9039070254000	●

## UNC



**Series** 3910  
**Standard** ANSI  
**Tool Material** HSS-E PM  
**Spiral Flute** 40° Helix  
**Chamfer Form C • 2-3**  
**Class of Fit** 2B



**Blind holes**      **TiN coated**      **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	3	0.141	0.110	1.882	0.709	2.845	9039100028450	●
5-40	H2/H3	0.098 - 0.106	3	0.141	0.110	1.941	0.709	3.175	9039100031750	●
6-32	H3/H4	0.104 - 0.114	3	0.141	0.110	2.000	0.748	3.505	9039100035050	●
8-32	H3/H4	0.130 - 0.139	3	0.168	0.131	2.130	0.827	4.166	9039100041660	●
10-24	H3/H4	0.145 - 0.155	3	0.194	0.152	2.382	0.945	4.826	9039100048260	●
12-24	H3/H4	0.171 - 0.181	3	0.220	0.165	2.382	1.024	5.486	9039100054860	●
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	2.500	1.181	6.350	9039100063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	2.721	1.377	7.938	9039100079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	2.941	1.456	9.525	9039100095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.161	N/A	11.113	9039100111130	●
1/2-13	H5/H6	0.417 - 0.434	3	0.367	0.275	3.382	N/A	12.700	9039100127000	●
9/16-12	H5/H6	0.472 - 0.490	3	0.429	0.322	3.591	N/A	14.288	9039100142880	●
5/8-11	H5/H6	0.527 - 0.546	4	0.480	0.360	3.811	N/A	15.875	9039100158750	●
3/4-10	H5/H6	0.642 - 0.663	4	0.590	0.442	4.252	N/A	19.050	9039100190500	●
7/8-9	H6/H7	0.755 - 0.778	4	0.697	0.523	4.689	N/A	22.225	9039100222250	●
1-8	H6/H7	0.865 - 0.890	4	0.800	0.600	5.130	N/A	25.400	9039100254000	●