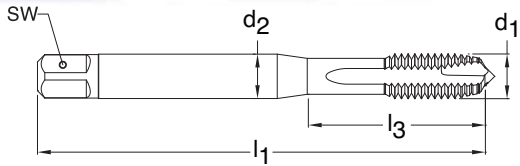


# UNC



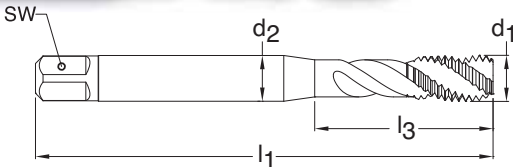
**Series 3925**  
**Standard ANSI**  
**Tool Material HSS-E (Cobalt)**  
**Spiral Point Straight flute**  
**Chamfer Form B • 3.5 - 5**  
**Class of Fit 2B**



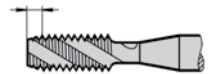
**Through holes**      **Bright Finish**      **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	2	0.141	0.110	2.205	0.709	2.845	9039250028450	●
5-40	H2/H3	0.098 - 0.106	2	0.141	0.110	2.205	0.709	3.175	9039250031750	●
6-32	H3/H4	0.104 - 0.114	3	0.141	0.110	2.000	0.748	3.505	9039250035050	●
8-32	H3/H4	0.130 - 0.139	3	0.168	0.131	2.130	0.827	4.166	9039250041660	●
10-24	H3/H4	0.145 - 0.155	3	0.194	0.152	2.382	0.945	4.826	9039250048260	●
12-24	H3/H4	0.171 - 0.181	3	0.220	0.165	2.382	1.024	5.486	9039250054860	●
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	2.500	1.181	6.350	9039250063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	2.721	1.377	7.938	9039250079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	2.941	1.456	9.525	9039250095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.161	N/A	11.113	9039250111130	●
1/2-13	H5/H6	0.417 - 0.434	3	0.367	0.275	3.382	N/A	12.700	9039250127000	●
5/8-11	H5/H6	0.527 - 0.546	3	0.480	0.360	3.811	N/A	15.875	9039250158750	●

# UNC



**Series 3931**  
**Standard ANSI**  
**Tool Material HSS-E (Cobalt)**  
**Spiral Flute 45° Helix**  
**Chamfer Form C • 2-3**  
**Class of Fit 2B**



**Blind holes**      **Bright finish**      **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	2	0.141	0.110	2.205	0.709	2.845	9039310028450	●
5-40	H2/H3	0.098 - 0.106	2	0.141	0.110	2.205	0.709	3.175	9039310031750	●
6-32	H3/H4	0.104 - 0.114	2	0.141	0.110	2.000	0.748	3.505	9039310035050	●
8-32	H3/H4	0.130 - 0.139	2	0.168	0.131	2.130	0.827	4.166	9039310041660	●
10-24	H3/H4	0.145 - 0.155	2	0.194	0.152	2.382	0.945	4.826	9039310048260	●
12-24	H3/H4	0.171 - 0.181	2	0.220	0.165	2.382	1.024	5.486	9039310054860	●
1/4-20	H4/H5	0.196 - 0.207	2	0.255	0.191	2.500	1.181	6.350	9039310063500	●
5/16-18	H4/H5	0.252 - 0.265	2	0.318	0.238	2.721	1.377	7.938	9039310079380	●
3/8-16	H5/H6	0.307 - 0.321	2	0.381	0.286	2.941	1.456	9.525	9039310095250	●
7/16-14	H5/H6	0.360 - 0.376	2	0.323	0.242	3.161	N/A	11.113	9039310111130	●
1/2-13	H5/H6	0.417 - 0.434	2	0.367	0.275	3.382	N/A	12.700	9039310127000	●
5/8-11	H5/H6	0.527 - 0.546	3	0.480	0.360	3.811	N/A	15.875	9039310158750	●