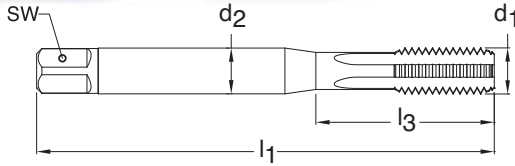


METRIC



Series 3936
Standard ANSI
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 6HX



Through holes



Blind holes



FIREX® coated



External cooling

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
M3 X 0.50	D3/D4	2.459 - 2.599	3	0.141	0.110	1.941	0.709	3.000	9039360030000	●
M4 X 0.70	D4/D5	3.242 - 3.422	3	0.168	0.131	2.130	0.827	4.000	9039360040000	●
M5 X 0.80	D4/D5	4.134 - 4.334	4	0.194	0.152	2.382	0.945	5.000	9039360050000	●
M6 X 1.00	D5/D6	4.917 - 5.153	4	0.255	0.191	2.500	1.181	6.000	9039360060000	●
M8 X 1.25	D5/D6	6.647 - 6.912	4	0.318	0.238	2.721	1.377	8.000	9039360080000	●
M10 X 1.50	D5/D6	8.376 - 8.676	4	0.381	0.286	2.941	1.456	10.000	9039360100000	●
M12 X 1.75	D6/D7	10.106 - 10.441	4	0.367	0.275	3.382	N/A	12.000	9039360120000	●
M14 X 2.00	D6/D7	11.835 - 12.210	4	0.429	0.322	3.591	N/A	14.000	9039360140000	●
M16 X 2.00	D7/D8	13.835 - 14.210	4	0.480	0.360	3.811	N/A	16.000	9039360160000	●

Cast Iron and Abrasive Materials