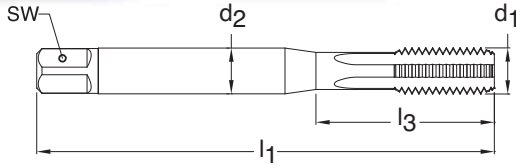


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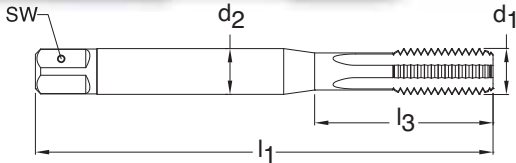
Series 3937
Standard ANSI
Tool Material HSS-E (Cobalt)
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 2B



Through holes **Blind holes** **FIREX® coated** **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
6-32	H3/H4	0.104 - 0.114	3	0.141	0.110	2.000	0.748	3.505	9039370035050	●
8-32	H3/H4	0.130 - 0.139	3	0.168	0.131	2.130	0.827	4.166	9039370041660	●
10-24	H3/H4	0.145 - 0.155	4	0.194	0.152	2.382	0.945	4.826	9039370048260	●
12-24	H3/H4	0.171 - 0.181	4	0.220	0.165	2.382	1.024	5.486	9039370054860	●
1/4-20	H4/H5	0.196 - 0.207	4	0.255	0.191	2.500	1.181	6.350	9039370063500	●
5/16-18	H4/H5	0.252 - 0.265	4	0.318	0.238	2.721	1.377	7.938	9039370079380	●
3/8-16	H5/H6	0.307 - 0.321	4	0.381	0.286	2.941	1.456	9.525	9039370095250	●
7/16-14	H5/H6	0.360 - 0.376	4	0.323	0.242	3.161	N/A	11.113	9039370111130	●
1/2-13	H5/H6	0.417 - 0.434	4	0.367	0.275	3.382	N/A	12.700	9039370127000	●
5/8-11	H5/H6	0.527 - 0.546	4	0.480	0.360	3.811	N/A	15.875	9039370158750	●

UNC



Series 4118
Standard DIN/ANSI
Tool Material Carbide
Flute Straight flute
Chamfer Form C • 2-3
Class of Fit 2B



Blind holes **Bright finish** **Axial coolant**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
10-24	H3/H4	0.145 - 0.155	3	0.194	0.152	2.756	0.945	4.826	9041180048260	●
12-24	H3/H4	0.171 - 0.181	3	0.220	0.165	3.150	1.024	5.486	9041180054860	●
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	3.150	1.181	6.350	9041180063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	3.543	1.377	7.938	9041180079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	3.937	1.456	9.525	9041180095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.937	N/A	11.113	9041180111130	●
1/2-13	H5/H6	0.417 - 0.434	3	0.367	0.275	4.331	N/A	12.700	9041180127000	●
5/8-11	H5/H6	0.527 - 0.546	4	0.480	0.360	4.331	N/A	15.875	9041180158750	●
3/4-10	H5/H6	0.642 - 0.663	4	0.590	0.442	4.921	N/A	19.050	9041180190500	●