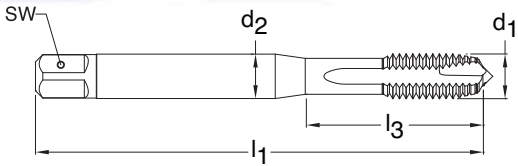


UNC



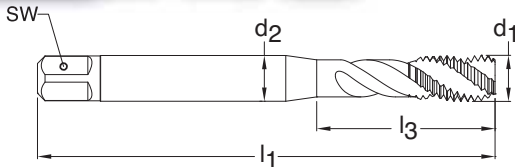
Series 3967
Standard ANSI
Tool Material HSS-E (Cobalt)
Spiral Point Straight flute
Chamfer Form B • 3.5 - 5
Class of Fit 2B



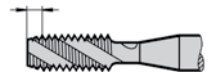
Through holes **MolyGlide® coated** **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	2	0.141	0.110	2.205	0.709	2.845	9039670028450	●
5-40	H2/H3	0.098 - 0.106	2	0.141	0.110	2.205	0.709	3.175	9039670031750	●
6-32	H3/H4	0.104 - 0.114	3	0.141	0.110	2.000	0.748	3.505	9039670035050	●
8-32	H3/H4	0.130 - 0.139	3	0.168	0.131	2.130	0.827	4.166	9039670041660	●
10-24	H3/H4	0.145 - 0.155	3	0.194	0.152	2.382	0.945	4.826	9039670048260	●
12-24	H3/H4	0.171 - 0.181	3	0.220	0.165	2.382	1.024	5.486	9039670054860	●
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	2.500	1.181	6.350	9039670063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	2.721	1.377	7.938	9039670079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	2.941	1.456	9.525	9039670095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.161	N/A	11.113	9039670111130	●
1/2-13	H5/H6	0.417 - 0.434	3	0.367	0.275	3.382	N/A	12.700	9039670127000	●
5/8-11	H5/H6	0.527 - 0.546	3	0.480	0.360	3.811	N/A	15.875	9039670158750	●

UNC



Series 3970
Standard ANSI
Tool Material HSS-E (Cobalt)
Spiral Flute 45° Helix
Chamfer Form C • 2-3
Class of Fit 2B



Blind holes **MolyGlide® coated** **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	2	0.141	0.110	2.205	0.709	2.845	9039700028450	●
5-40	H2/H3	0.098 - 0.106	2	0.141	0.110	2.205	0.709	3.175	9039700031750	●
6-32	H3/H4	0.104 - 0.114	2	0.141	0.110	2.000	0.748	3.505	9039700035050	●
8-32	H3/H4	0.130 - 0.139	2	0.168	0.131	2.130	0.827	4.166	9039700041660	●
10-24	H3/H4	0.145 - 0.155	2	0.194	0.152	2.382	0.945	4.826	9039700048260	●
12-24	H3/H4	0.171 - 0.181	2	0.220	0.165	2.382	1.024	5.486	9039700054860	●
1/4-20	H4/H5	0.196 - 0.207	2	0.255	0.191	2.500	1.181	6.350	9039700063500	●
5/16-18	H4/H5	0.252 - 0.265	2	0.318	0.238	2.721	1.377	7.938	9039700079380	●
3/8-16	H5/H6	0.307 - 0.321	2	0.381	0.286	2.941	1.456	9.525	9039700095250	●
7/16-14	H5/H6	0.360 - 0.376	2	0.323	0.242	3.161	N/A	11.113	9039700111130	●
1/2-13	H5/H6	0.417 - 0.434	2	0.367	0.275	3.382	N/A	12.700	9039700127000	●
5/8-11	H5/H6	0.527 - 0.546	3	0.480	0.360	3.811	N/A	15.875	9039700158750	●