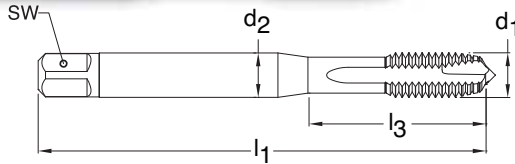
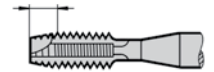


## UNF - Oversized + 0.005



**Series** 3987  
**Standard** ANSI  
**Tool Material** HSS-E (Cobalt)  
**Spiral Point** Straight flute  
**Chamfer Form B • 3.5 - 5**  
**Class of Fit** H11



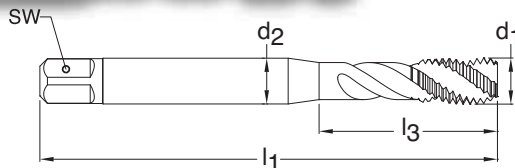
Through holes

TiN coated

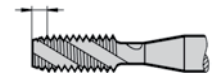
External cooling

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
6-40	H11	0.115 - 0.123	3	0.141	0.110	2.000	0.748	3.505	9039870035050	●
8-36	H11	0.138 - 0.146	3	0.168	0.131	2.130	0.827	4.166	9039870041660	●
10-32	H11	0.160 - 0.168	3	0.194	0.152	2.382	0.945	4.826	9039870048260	●
12-28	H11	0.181 - 0.190	3	0.220	0.165	2.382	1.024	5.486	9039870054860	●
1/4-28	H11	0.215 - 0.224	3	0.255	0.191	2.500	1.181	6.350	9039870063500	●
5/16-24	H11	0.271 - 0.281	3	0.318	0.238	2.721	1.377	7.938	9039870079380	●
3/8-24	H11	0.334 - 0.344	3	0.381	0.286	2.941	1.456	9.525	9039870095250	●
7/16-20	H11	0.386 - 0.398	3	0.323	0.242	3.161	N/A	11.113	9039870111130	●
1/2-20	H11	0.449 - 0.460	4	0.367	0.275	3.382	N/A	12.700	9039870127000	●
5/8-18	H11	0.568 - 0.581	4	0.480	0.360	3.811	N/A	15.875	9039870158750	●

## UNF - Oversized + 0.005



**Series** 3985  
**Standard** ANSI  
**Tool Material** HSS-E (Cobalt)  
**Spiral Flute** 40° Helix  
**Chamfer Form C • 2-3**  
**Class of Fit** H11



Blind holes

TiN coated

External cooling

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
6-40	H11	0.115 - 0.123	3	0.141	0.110	2.000	0.748	3.505	9039850035050	●
8-36	H11	0.138 - 0.146	3	0.168	0.131	2.130	0.827	4.166	9039850041660	●
10-32	H11	0.160 - 0.168	3	0.194	0.152	2.382	0.945	4.826	9039850048260	●
12-28	H11	0.181 - 0.190	3	0.220	0.165	2.382	1.024	5.486	9039850054860	●
1/4-28	H11	0.215 - 0.224	3	0.255	0.191	2.500	1.181	6.350	9039850063500	●
5/16-24	H11	0.271 - 0.281	3	0.318	0.238	2.720	1.377	7.938	9039850079380	●
3/8-24	H11	0.334 - 0.344	3	0.381	0.286	2.941	1.456	9.525	9039850095250	●
7/16-20	H11	0.386 - 0.398	3	0.323	0.242	3.157	N/A	11.113	9039850111130	●
1/2-20	H11	0.449 - 0.460	3	0.367	0.275	3.381	N/A	12.700	9039850127000	●
5/8-18	H11	0.568 - 0.581	4	0.480	0.360	3.811	N/A	15.875	9039850158750	●