# GUHRING

Use this number when searching for this item:

## 9040440092500

Drill, 9.25mm 7xD, RT 100 X, Carbide, nano-FIREX, Coolant through



#### >> Item Info

EDP #	9040440092500
Series	4044
Order Code	9.250
Coating	nano-FIREX
Coolant Through	Yes
Cutting Direction	RH
Drilling Depth	7xD
Material	Carbide
Point Angle	140°
Shank	HA
Туре	RT 100 X
Tolerance	m7

### >> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry
- double margin

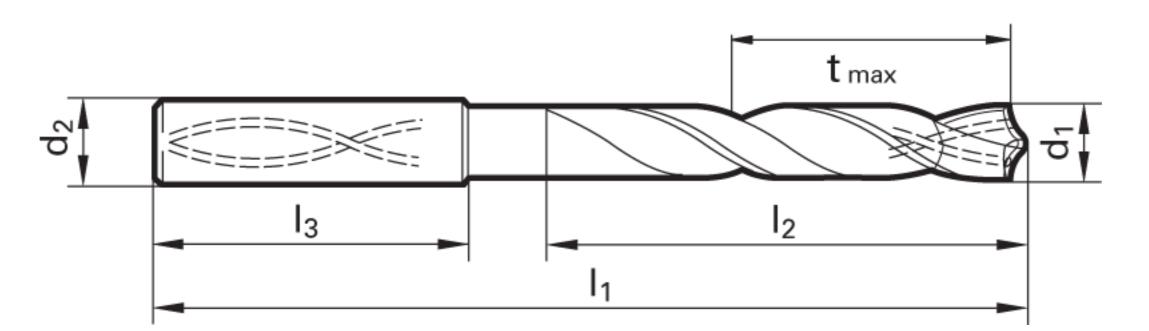
#### >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Magnesium

- Special Alloys

- Hardened Steels

#### >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9040440092 500	9.250	9.250	0.3642			10.00	139.00	95.00	81.13	3.194	40.00	Straight	2



\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov