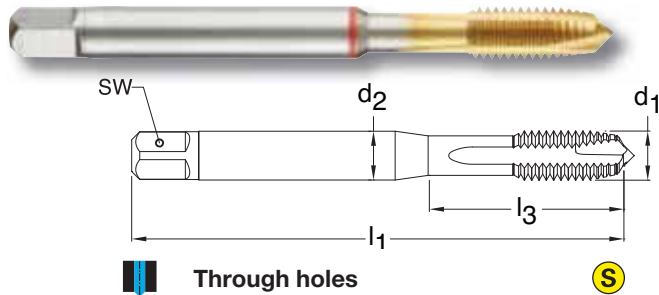


# METRIC FINE



**Series 4123**  
**Standard DIN/ANSI**  
**Tool Material HSS-E PM**  
**Spiral Point Straight flute**  
**Chamfer Form B • 3.5 - 5**  
**Class of Fit ISO 2(6H)**



Through holes



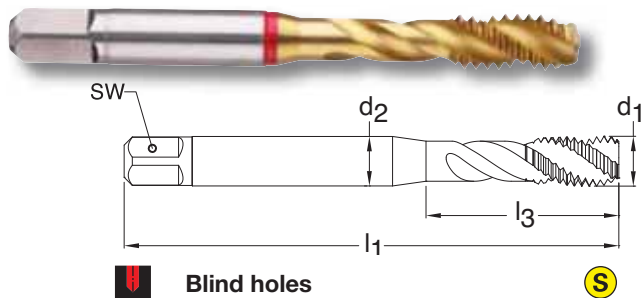
TiN coated



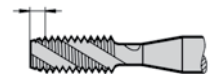
External cooling

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
M8 X 1.00	D4/D5	6.917 - 7.153	3	0.318	0.238	3.543	1.377	8.005	9041230080050	●
M10 X 1.00	D4/D5	8.917 - 9.153	3	0.381	0.286	3.543	1.377	10.005	9041230100050	●
M10 X 1.25	D4/D5	8.647 - 8.912	3	0.381	0.286	3.543	1.456	10.006	9041230100060	●
M12 X 1.00	D4/D5	10.917 - 11.153	4	0.367	0.275	3.937	N/A	12.005	9041230120050	●
M12 X 1.25	D4/D5	10.647 - 10.912	4	0.367	0.275	3.937	N/A	12.006	9041230120060	●
M12 X 1.50	D5/D6	10.376 - 10.676	4	0.367	0.275	3.937	N/A	12.007	9041230120070	●
M14 X 1.25	D4/D5	12.647 - 12.912	4	0.429	0.322	3.937	N/A	14.006	9041230140060	●
M14 X 1.50	D4/D5	12.376 - 12.676	4	0.429	0.322	3.937	N/A	14.007	9041230140070	●
M16 X 1.50	D4/D5	14.376 - 14.676	4	0.480	0.360	3.937	N/A	16.007	9041230160070	●
M18 X 1.50	D4/D5	16.376 - 16.676	4	0.542	0.360	4.331	N/A	18.007	9041230180070	●
M20 X 1.50	D6/D7	18.376 - 18.676	4	0.652	0.652	4.921	N/A	20.007	9041230200070	●

# METRIC FINE



**Series 4121**  
**Standard DIN/ANSI**  
**Tool Material HSS-E PM**  
**Spiral Flute 40° Helix**  
**Chamfer Form C • 2-3**  
**Class of Fit ISO 2(6H)**



Blind holes



TiN coated



External cooling

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
M8 X 1.00	D4/D5	6.917 - 7.153	3	0.318	0.238	3.543	1.377	8.005	9041210080050	●
M10 X 1.00	D4/D5	8.917 - 9.153	3	0.381	0.286	3.543	1.377	10.005	9041210100050	●
M10 X 1.25	D4/D5	8.647 - 8.912	3	0.381	0.286	3.937	1.456	10.006	9041210100060	●
M12 X 1.00	D4/D5	10.917 - 11.153	3	0.367	0.275	3.937	N/A	12.005	9041210120050	●
M12 X 1.25	D4/D5	10.647 - 10.912	3	0.367	0.275	3.937	N/A	12.006	9041210120060	●
M12 X 1.50	D5/D6	10.376 - 10.676	3	0.367	0.275	3.937	N/A	12.007	9041210120070	●
M14 X 1.25	D4/D5	12.647 - 12.912	3	0.429	0.322	3.937	N/A	14.006	9041210140060	●
M14 X 1.50	D4/D5	12.376 - 12.676	3	0.429	0.322	3.937	N/A	14.007	9041210140070	●
M16 X 1.50	D4/D5	14.376 - 14.676	4	0.480	0.360	3.937	N/A	16.007	9041210160070	●
M18 X 1.50	D4/D5	16.376 - 16.676	4	0.542	0.406	3.937	N/A	18.007	9041210180070	●
M20 X 1.50	D6/D7	18.376 - 18.676	4	0.652	0.489	4.921	N/A	20.007	9041210200070	●