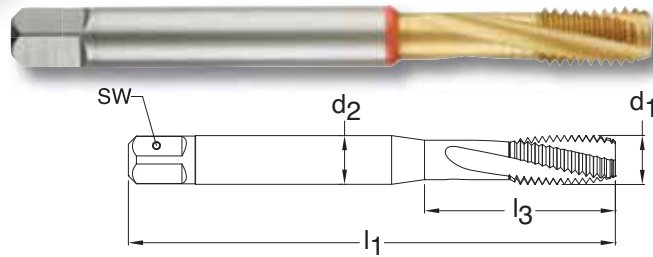


## UNC



Blind holes



TiN coated



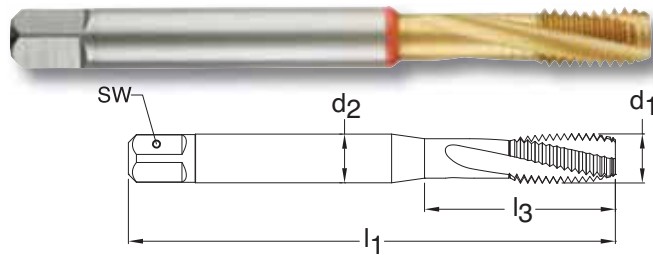
External cooling

**Series 4124**  
**Standard DIN/ANSI**  
**Tool Material HSS-E PM**  
**Spiral Flute 15° Helix**  
**Chamfer Form C • 2-3**  
**Class of Fit 2B**



d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-40	H2/H3	0.085 - 0.094	3	0.141	0.110	2.205	0.709	2.845	9041240028450	●
5-40	H2/H3	0.098 - 0.106	3	0.141	0.110	2.205	0.709	3.175	9041240031750	●
6-32	H3/H4	0.104 - 0.114	3	0.141	0.110	2.205	0.748	3.505	9041240035050	●
8-32	H3/H4	0.130 - 0.139	3	0.168	0.131	2.480	0.827	4.166	9041240041660	●
10-24	H3/H4	0.145 - 0.155	3	0.194	0.152	2.756	0.945	4.826	9041240048260	●
12-24	H3/H4	0.171 - 0.181	3	0.220	0.165	3.150	1.024	5.486	9041240054860	●
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	3.150	1.181	6.350	9041240063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	3.543	1.377	7.938	9041240079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	3.937	1.456	9.525	9041240095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.937	N/A	11.113	9041240111130	●
1/2-13	H5/H6	0.417 - 0.434	3	0.367	0.275	4.331	N/A	12.700	9041240127000	●
9/16-12	H5/H6	0.472 - 0.490	3	0.429	0.322	4.331	N/A	14.288	9041240142880	●
5/8-11	H5/H6	0.527 - 0.546	4	0.480	0.360	4.331	N/A	15.875	9041240158750	●
3/4-10	H5/H6	0.642 - 0.663	4	0.590	0.442	4.921	N/A	19.050	9041240190500	●
7/8-9	H6/H7	0.755 - 0.778	5	0.697	0.523	5.512	N/A	22.225	9041240222250	●
1-8	H6/H7	0.865 - 0.890	5	0.800	0.600	6.299	N/A	25.400	9041240254000	●

## UNF



Blind holes



TiN coated



External cooling

**Series 4125**  
**Standard DIN/ANSI**  
**Tool Material HSS-E PM**  
**Spiral Flute 15° Helix**  
**Chamfer Form C • 2-3**  
**Class of Fit 2B**



d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
4-48	H2/H3	0.089 - 0.097	3	0.141	0.110	2.205	0.709	2.845	9041250028450	●
5-44	H2/H3	0.100 - 0.108	3	0.141	0.110	2.205	0.709	3.175	9041250031750	●
6-40	H2/H3	0.111 - 0.119	3	0.141	0.110	2.205	0.748	3.505	9041250035050	●
8-36	H2/H3	0.134 - 0.142	3	0.168	0.131	2.480	0.827	4.166	9041250041660	●
10-32	H3/H4	0.156 - 0.164	3	0.194	0.152	2.756	0.945	4.826	9041250048260	●
12-28	H3/H4	0.177 - 0.186	3	0.220	0.165	3.150	1.024	5.486	9041250054860	●
1/4-28	H3/H4	0.211 - 0.220	3	0.255	0.191	3.150	1.181	6.350	9041250063500	●
5/16-24	H3/H4	0.267 - 0.277	3	0.318	0.238	3.543	1.377	7.938	9041250079380	●
3/8-24	H3/H4	0.330 - 0.340	3	0.381	0.286	3.937	1.456	9.525	9041250095250	●
7/16-20	H4/H5	0.383 - 0.395	3	0.323	0.242	3.937	N/A	11.113	9041250111130	●
1/2-20	H4/H5	0.446 - 0.457	3	0.367	0.275	4.331	N/A	12.700	9041250127000	●
9/16-18	H4/H5	0.502 - 0.515	3	0.429	0.322	4.331	N/A	14.288	9041250142880	●
5/8-18	H4/H5	0.565 - 0.578	4	0.480	0.360	4.331	N/A	15.875	9041250158750	●
3/4-16	H5/H6	0.682 - 0.696	4	0.590	0.442	4.331	N/A	19.050	9041250190500	●
7/8-14	H6/H7	0.798 - 0.813	5	0.697	0.523	4.921	N/A	22.225	9041250222250	●
1-12	H6/H7	0.910 - 0.928	5	0.800	0.600	5.512	N/A	25.400	9041250254000	●