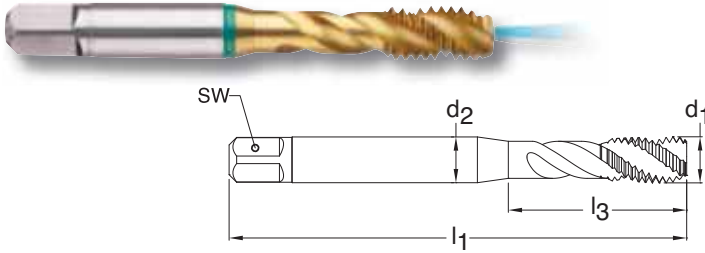
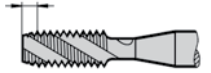


UNC



Series 3954
Standard ANSI
Tool Material HSS-E (Cobalt)
Spiral Flute 40° Helix
Chamfer Form C • 2-3
Class of Fit 2B



Blind holes



TiN coated



Axial coolant

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
1/4-20	H4/H5	0.196 - 0.207	3	0.255	0.191	2.500	1.181	6.350	9039540063500	●
5/16-18	H4/H5	0.252 - 0.265	3	0.318	0.238	2.721	1.377	7.938	9039540079380	●
3/8-16	H5/H6	0.307 - 0.321	3	0.381	0.286	2.941	1.456	9.525	9039540095250	●
7/16-14	H5/H6	0.360 - 0.376	3	0.323	0.242	3.161	N/A	11.113	9039540111130	●
1/2-13	H5/H6	0.417 - 0.434	3	0.367	0.275	3.382	N/A	12.700	9039540127000	●
5/8-11	H5/H6	0.527 - 0.546	4	0.480	0.360	3.811	N/A	15.875	9039540158750	●
3/4-10	H5/H6	0.642 - 0.663	4	0.590	0.442	4.252	N/A	19.050	9039540190500	●

UNF



Series 3955
Standard ANSI
Chamfer Form C • 2-3
Class of Fit 2B



Blind holes



TiN coated



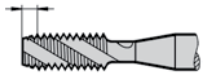
Axial coolant

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
1/4-28	H3/H4	0.211 - 0.220	3	0.255	0.191	2.500	1.181	6.350	9039550063500	●
5/16-24	H3/H4	0.267 - 0.277	3	0.318	0.238	2.721	1.377	7.938	9039550079380	●
3/8-24	H3/H4	0.330 - 0.340	3	0.381	0.286	2.941	1.456	9.525	9039550095250	●
7/16-14	H4/H5	0.360 - 0.376	3	0.323	0.242	3.161	N/A	11.113	9039550111130	●
1/2-13	H4/H5	0.417 - 0.434	3	0.367	0.275	3.382	N/A	12.700	9039550127000	●
5/8-18	H4/H5	0.565 - 0.578	4	0.480	0.360	3.811	N/A	15.875	9039550158750	●
3/4-16	H5/H6	0.682 - 0.696	4	0.590	0.442	4.252	N/A	19.050	9039550190500	●

METRIC



Series 4126
Standard ANSI
Chamfer Form C • 2-3
Class of Fit ISO 2(6H)



Blind holes



TiN coated



Axial coolant

d1 - P	D Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number	Stock
M6 X 1.00	D4/D5	4.917 - 5.153	3	0.255	0.191	2.500	1.181	6.000	9041260060000	●
M8 X 1.25	D4/D5	6.647 - 6.912	3	0.318	0.238	2.720	1.377	8.000	9041260080000	●
M10 X 1.50	D4/D5	8.376 - 8.676	3	0.381	0.286	2.941	1.456	10.000	9041260100000	●
M12 X 1.75	D5/D6	10.106 - 10.441	3	0.367	0.275	3.381	N/A	12.000	9041260120000	●
M14 X 2.00	D5/D6	11.835 - 12.210	3	0.429	0.322	3.591	N/A	14.000	9041260140000	●
M16 X 2.00	D6/D7	13.835 - 14.210	3	0.480	0.360	3.811	N/A	16.000	9041260160000	●

"Tap drill Range" given is per the Class of Fit shown per Series #
 Additional Tap Drill sizes & percent of thread engagement can be found on pages 199 - 206.