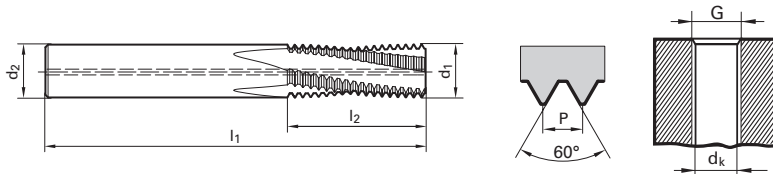


UNF



Series 4136
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HA (round)
Countersink No



UNF Size	dk inch	d1 mm	d2 mm	l1 mm	l2 mm	No. flutes	4136 EDP #
10 -32	0.161	3.800	6.000	54.000	11.500	3	9041360048260
12 -28	0.181	4.300	6.000	54.000	12.200	3	9041360054860
1/4 -28	0.217	5.100	6.000	54.000	14.100	3	9041360063500
5/16-24	0.272	6.300	8.000	64.000	17.500	3	9041360079380
3/8 -24	0.335	7.800	8.000	64.000	20.600	3	9041360095250
7/16-20	0.390	9.400	10.000	74.000	24.800	3	9041360111130
1/2 -20	0.453	9.950	10.000	74.000	27.300	4	9041360127000
9/16-18	0.508	11.400	12.000	90.000	30.300	4	9041360142880
5/8 -18	0.571	12.700	14.000	90.000	33.200	4	9041360158750

UNF



Series 4137
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HB (w/flat)
Countersink No

UNF Size	dk inch	d1 mm	d2 mm	l1 mm	l2 mm	No. flutes	4137 EDP #
10 -32	0.161	3.800	6.000	54.000	11.500	3	9041370048260
12 -28	0.181	4.300	6.000	54.000	12.200	3	9041370054860
1/4 -28	0.217	5.100	6.000	54.000	14.100	3	9041370063500
5/16-24	0.272	6.300	8.000	64.000	17.500	3	9041370079380
3/8 -24	0.335	7.800	8.000	64.000	20.600	3	9041370095250
7/16-20	0.390	9.400	10.000	74.000	24.800	3	9041370111130
1/2 -20	0.453	9.950	10.000	74.000	27.300	4	9041370127000
9/16-18	0.508	11.400	12.000	90.000	30.300	4	9041370142880
5/8 -18	0.571	12.700	14.000	90.000	33.200	4	9041370158750