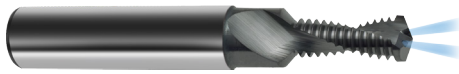
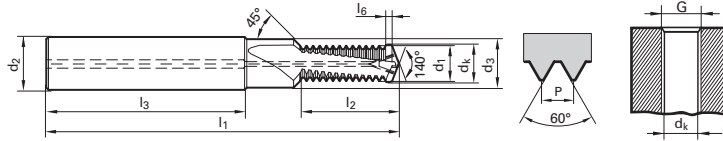


UNC



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

Series 4139
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HA (round)
Countersink Yes



UNC Size	dk inch	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	4139 EDP #
1/4-20	0.201	5.000	8.000	6.600	62.000	14.900	36.000	1.30	2	9041390063500
5/16-18	0.260	6.250	10.000	9.000	74.000	18.100	40.000	1.50	2	9041390079380
3/8-16	0.315	7.500	12.000	11.000	80.000	22.100	45.000	1.50	2	9041390095250
7/16-14	0.370	8.800	12.000	11.000	80.000	25.000	45.000	1.50	2	9041390111130
1/2-13	0.425	10.200	14.000	13.500	90.000	26.900	45.000	1.50	2	9041390127000
9/16-12	0.480	11.600	16.000	15.500	102.000	31.200	48.000	1.50	2	9041390142880
5/8-11	0.531	13.000	18.000	17.500	102.000	36.300	48.000	1.50	2	9041390158750

UNF



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

Series 4141
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HA (round)
Countersink Yes

UNF Size	dk inch	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	4141 EDP #
1/4-28	0.217	5.000	8.000	6.600	62.000	12.800	36.000	1.00	2	9041410063500
5/16-24	0.272	6.250	10.000	9.000	74.000	18.200	40.000	1.10	2	9041410079380
3/8-24	0.335	7.950	12.000	11.000	80.000	20.600	45.000	1.10	2	9041410095250
7/16-20	0.390	9.500	12.000	11.000	80.000	24.700	45.000	1.30	2	9041410111130
1/2-20	0.453	10.200	14.000	13.500	90.000	27.500	45.000	1.30	2	9041410127000
9/16-18	0.508	11.600	16.000	15.500	102.000	30.600	48.000	1.50	2	9041410142880
5/8-18	0.571	13.000	18.000	17.500	102.000	33.700	48.000	1.50	2	9041410158750

DTMC SP