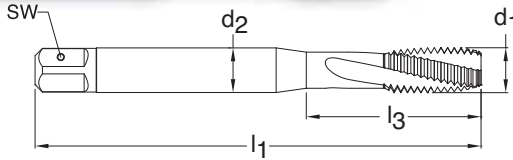


# METRIC

**NEW**



**Series 4155**  
**Standard DIN 371/376**  
**Tool Material HSS-E (Cobalt)**  
**Spiral Flute 15° Helix**  
**Chamfer Form E • 1.5-2**  
**Class of Fit ISO 2(6H)**



**Blind holes**



**TiCN coated**

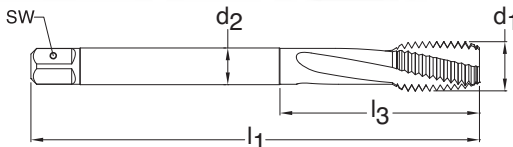


**External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M3 X 0.50	D2/D3	2.459 - 2.599	3	3.50	2.70	56.00	18.00	3.000	9041550030000	○
M4 X 0.70	D3/D4	3.242 - 3.422	3	4.50	3.40	63.00	21.00	4.000	9041550040000	○
M5 X 0.80	D3/D4	4.134 - 4.334	3	6.00	4.90	70.00	25.00	5.000	9041550050000	○
M6 X 1.00	D4/D5	4.917 - 5.153	3	6.00	4.90	80.00	30.00	6.000	9041550060000	●
M8 X 1.25	D4/D5	6.647 - 6.912	3	8.00	6.20	90.00	35.00	8.000	9041550080000	●
M10 X 1.50	D4/D5	8.376 - 8.676	3	10.00	8.00	100.00	39.00	10.000	9041550100000	●
M12 X 1.75	D5/D6	10.106 - 10.441	3	9.00	7.00	110.00	N/A	12.000	9041550120000	○
M16 X 2.00	D6/D7	13.835 - 14.210	4	12.00	9.00	110.00	N/A	16.000	9041550160000	○
M20 X 2.50	D6/D7	17.294 - 17.744	4	16.00	12.00	140.00	N/A	20.000	9041550200000	○

# METRIC FINE

**NEW**



**Series 4157**  
**Standard DIN 374**  
**Tool Material HSS-E (Cobalt)**  
**Spiral Flute 15° Helix**  
**Chamfer Form E • 1.5-2**  
**Class of Fit ISO 2(6H)**



**Blind holes**



**TiCN coated**



**External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M8 X 1.00	D4/D5	6.917 - 7.153	3	6.00	4.90	90.00	N/A	8.005	9041570080050	○
M10 X 1.00	D4/D5	8.917 - 9.153	3	7.00	5.50	90.00	N/A	10.005	9041570100050	○
M10 X 1.25	D4/D5	8.647 - 8.912	3	7.00	5.50	100.00	N/A	10.006	9041570100060	○
M12 X 1.00	D4/D5	10.917 - 11.153	3	9.00	7.00	100.00	N/A	12.005	9041570120050	○
M12 X 1.50	D4/D5	10.376 - 10.676	3	9.00	7.00	100.00	N/A	12.007	9041570120070	○
M14 X 1.50	D4/D5	12.376 - 12.676	3	11.00	9.00	100.00	N/A	14.007	9041570140070	○
M16 X 1.50	D4/D5	14.376 - 14.676	4	12.00	9.00	100.00	N/A	16.007	9041570160070	○

Universal Applications - Alloyed & Unalloyed Steels