

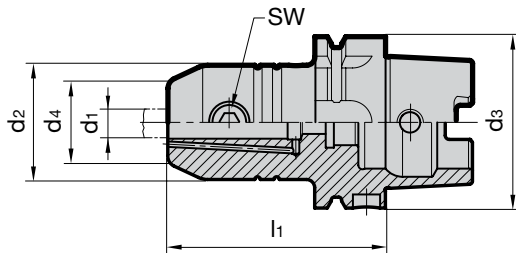
# GÜHROJET HSK-A Weldon side lock holders

## Product information

- balancing quality: G6.3 / 15,000 rev./min
- for tool shank tolerance h6
- with bore to DIN 1835-2 form B "Weldon"
- dimensions to DIN 69882-4
- from bore  $d_1 = 25$  with two clamping screws
- with coolant ducts in the bore for peripheral cooling, improving process and tool life
- coolant ducts:  
 $d = 6 - 14$  with two coolant ducts  
 $d = 16 - 40$  with four coolant ducts

## Scope of delivery

- incl. clamping screw Guhring no. 4903
- order coolant delivery set, Guhring no. 4949 separately
- HSK-A32, 40 & 80 on request



**GÜHROJET**

Series Number **4232**

HSK-A $d_3$	for shank $\varnothing$ $d_1$ mm	$d_2$ mm	$d_4$ mm	$l_1$ mm	SW	kg	Order Code	EDP Numbers
50	6	25	15	65	3	0.50	6.050	9042320060500
50	8	28	20	65	4	0.60	8.050	9042320080500
50	10	35	25	65	5	0.60	10.050	9042320100500
50	12	42	30	80	6	0.90	12.050	9042320120500
50	14	44	32	80	6	0.90	14.050	9042320140500
50	16	48	36	80	6	1.00	16.050	9042320160500
50	18	50	38	80	6	1.00	18.500	9042320185000
50	20	52	40	80	8	1.00	20.050	9042320200500
63	6	25	15	65	3	0.80	6.063	9042320060630
63	8	28	20	65	4	0.80	8.063	9042320080630
63	10	35	25	65	5	0.90	10.063	9042320100630
63	12	42	30	80	6	1.20	12.063	9042320120630
63	14	44	32	80	6	1.20	14.063	9042320140630
63	16	48	36	80	6	1.30	16.063	9042320160630
63	18	50	38	80	6	1.40	18.063	9042320180630
63	20	52	40	80	8	1.40	20.063	9042320200630
63	25	65	45	110	10	2.40	25.063	9042320250630
63	32	72	56	110	10	2.70	32.063	9042320320630
100	6	25	15	80	3	3.00	6.100	9042320061000
100	8	28	20	80	4	3.20	8.100	9042320081000
100	10	35	25	80	5	3.40	10.100	9042320101000
100	12	42	30	80	6	3.40	12.100	9042320121000
100	14	44	32	80	6	3.50	14.100	9042320141000
100	16	48	36	100	6	3.80	16.100	9042320161000
100	18	50	38	100	6	3.80	18.100	9042320181000
100	20	52	40	100	8	3.90	20.100	9042320201000
100	25	65	45	100	10	3.90	25.100	9042320251000
100	32	72	56	100	10	4.20	32.100	9042320321000
100	40	80	60	110	10	4.60	40.100	9042320401000