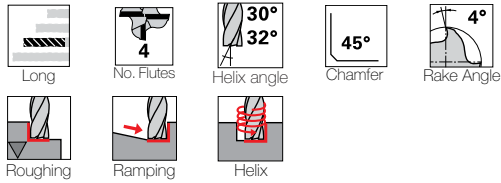


RF 100 U/HF (4-flute) - Inch - Long Length



center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

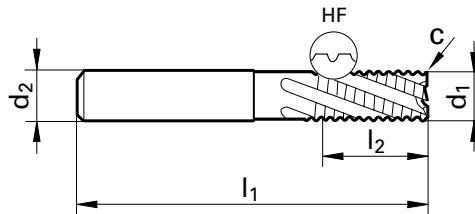
Series

4256

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	○
K	Cast iron	●
N	Aluminum	—
S	Ni / Ti alloys	○
H	Hardened steel	○

●=Optimal ○=Secondary

Speed and Feed data found on page 283



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
1/4	1/4	3 1/4	1 1/4	0.012	4	6.350	9042560063500
5/16	5/16	3 1/4	1 1/2	0.012	4	7.940	9042560079400
3/8	3/8	4	1 3/4	0.012	4	9.520	9042560095200
1/2	1/2	4 1/2	2	0.020	4	12.700	9042560127000
5/8	5/8	5	2 1/4	0.020	4	15.870	9042560158700
3/4	3/4	5	2 1/4	0.020	4	19.050	9042560190500
1	1	5	2 1/4	0.031	4	25.400	9042560254000