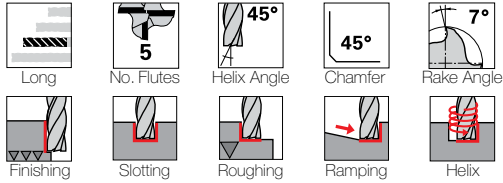


RF 100 S/F (5-flute) - Inch - Long Length



center cutting



Tool material

Solid Carbide

Surface finish

FIREX®

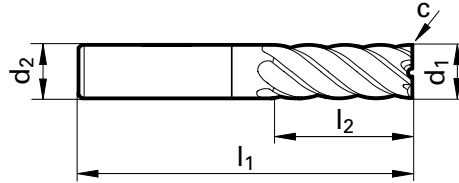
Series

4264

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	●
H	Hardened steel	○

●=Optimal ○=Secondary

Speed and Feed data found on page 282



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
3/16	3/16	2 1/2	3/4	0.002	5	4.760	9042640047600
1/4	1/4	3 1/4	1 1/4	0.004	5	6.350	9042640063500
5/16	5/16	3 1/4	1 1/2	0.004	5	7.940	9042640079400
3/8	3/8	4	1 3/4	0.004	5	9.520	9042640095200
7/16	7/16	4 1/2	2	0.006	5	11.110	9042640111100
1/2	1/2	4 1/2	2	0.006	5	12.700	9042640127000
5/8	5/8	5	2 1/4	0.006	5	15.870	9042640158700
3/4	3/4	5	2 1/4	0.006	5	19.050	9042640190500
1	1	5	2 1/4	0.012	5	25.400	9042640254000
1 1/4	1 1/4	7 1/2	4	0.012	5	31.750	9042640317500