



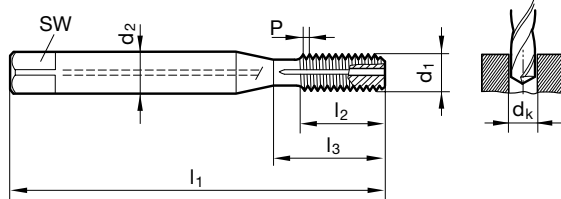
Oil feed fluteless taps f. ISO metric threads



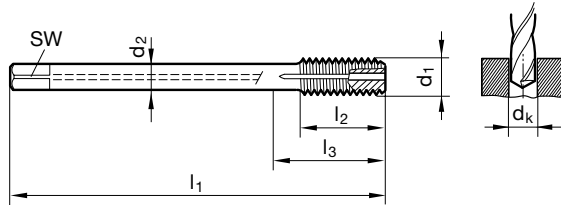
P	•
M	•
K	•
N	○
S	•
H	

Tool material	HSS-E-PM
Tolerance on Ø	6HX
Surface	C
Type	N
Chamfer Form	E (1.5-2)
Internal cooling	Axial

~ DIN 371



~ DIN 376



DIN 2174 ~DIN 371/~DIN 376

Series no.

4483

d1	P	d2	SW	dk	l1	l2	l3	Code no.	EDP Number
mm	mm	mm	mm	mm	mm	mm	mm		
M5	0.800	6.000	4.900	4.620 - 4.680	70.000	8.500	25.000	5.000	9044830050000
M6	1.000	6.000	4.900	5.520 - 5.600	80.000	11.000	30.000	6.000	9044830060000
M8	1.250	8.000	6.200	7.390 - 7.470	90.000	14.000	35.000	8.000	9044830080000
M10	1.500	10.000	8.000	9.290 - 9.370	100.000	16.000	39.000	10.000	9044830100000
M12	1.750	9.000	7.000	11.180 - 11.280	110.000	18.500	49.000	12.000	9044830120000
M14	2.000	11.000	9.000	13.070 - 13.160	110.000	20.000	53.000	14.000	9044830140000
M16	2.000	12.000	9.000	15.070 - 15.160	110.000	20.000	54.000	16.000	9044830160000
M20	2.500	16.000	12.000	18.850 - 19.000	140.000	25.000	62.000	20.000	9044830200000