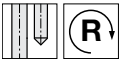




Fluteless machine taps for ISO metric fine threads

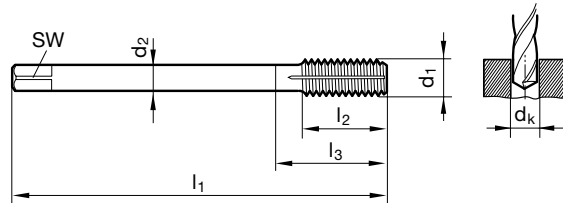


P	•
M	•
K	•
N	○
S	•
H	

Tool material	HSS-E-PM		
Tolerance on Ø	6HX	6GX	6HX
Surface	ⓐ	ⓐ	ⓐ
Type	N	N	N
Chamfer Form	C (2-3)	C (2-3)	E (1.5-2)
Internal cooling	N/A	N/A	N/A



DIN 371



DIN 2174 ~DIN 374

Series no. 4489 4490 4495

d1	d2	SW	dk	l1	l2	l3	Code no.	EDP Number		
								mm	mm	mm
M8 x 1	6.000	4.900	7.52 - 7.62	90.000	16.000	35.000	8.005	9044890080050	9044900080050	9044950080050
M10 x 1	7.000	5.500	9.52 - 9.62	90.000	16.000	35.000	10.005	9044890100050	9044900100050	9044950100050
M10 x 1.25	7.000	5.500	9.36 - 9.47	100.000	20.000	39.000	10.006	9044890100060	9044900100060	9044950100060
M12 x 1.25	9.000	7.000	11.36 - 11.47	100.000	20.000	40.000	12.006	9044890120060	9044900120060	9044950120060
M12 x 1.5	9.000	7.000	11.26 - 11.38	100.000	20.000	40.000	12.007	9044890120070	9044900120070	9044950120070
M14 x 1.25	11.000	9.000	13.36 - 13.47	100.000	20.000	40.000	14.006	9044890140060	9044900140060	9044950140060
M14 x 1.5	11.000	9.000	13.26 - 13.38	100.000	20.000	40.000	14.007	9044890140070	9044900140070	9044950140070
M16 x 1.5	12.000	9.000	15.26 - 15.38	100.000	22.000	44.000	16.007	9044890160070	9044900160070	9044950160070
M20 x 1.5	16.000	12.000	19.26 - 19.38	125.000	25.000	44.000	20.007	9044890200070	9044900200070	9044950200070