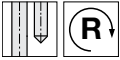




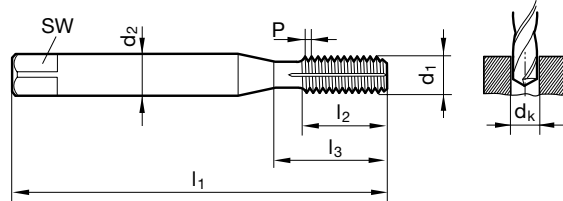
Fluteless machine taps for UNF-threads



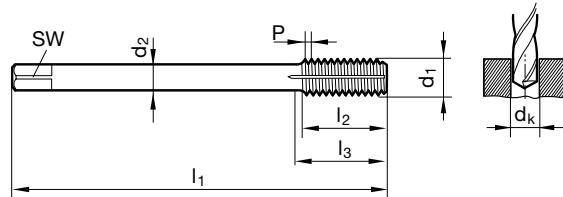
|   |   |
|---|---|
| P | • |
| M | • |
| K | • |
| N | ○ |
| S | • |
| H |   |

|                  |                 |
|------------------|-----------------|
| Tool material    | <b>HSS-E-PM</b> |
| Tolerance on Ø   | 2BX             |
| Surface          | <b>C</b>        |
| Type             | N               |
| Chamfer Form     | C (2-3)         |
| Internal cooling | N/A             |

~ DIN 371



~ DIN 374



DIN 2184-1 ~DIN 371/~DIN 374

Article no.

**4492**

| d1        | d2     | SW     | dk            | l1      | l2     | l3     | Code no. | EDP Number    |
|-----------|--------|--------|---------------|---------|--------|--------|----------|---------------|
|           | mm     | mm     | mm            | mm      | mm     | mm     |          |               |
| 4 - 48    | 3.500  | 2.700  | 2.59 - 2.63   | 56.000  | 10.000 | 18.000 | 2.845    | 9044920028450 |
| 6 - 40    | 4.000  | 3.000  | 3.19 - 3.24   | 56.000  | 11.000 | 20.000 | 3.505    | 9044920035050 |
| 8 - 36    | 4.500  | 3.400  | 3.83 - 3.88   | 63.000  | 12.000 | 21.000 | 4.166    | 9044920041660 |
| 10 - 32   | 6.000  | 4.900  | 4.42 - 4.49   | 70.000  | 14.000 | 25.000 | 4.826    | 9044920048260 |
| 12 - 28   | 6.000  | 4.900  | 5.07 - 5.13   | 80.000  | 16.000 | 30.000 | 5.486    | 9044920054860 |
| 1/4 - 28  | 7.000  | 5.500  | 5.92 - 5.99   | 80.000  | 16.000 | 30.000 | 6.350    | 9044920063500 |
| 5/16 - 24 | 8.000  | 6.200  | 7.42 - 7.50   | 90.000  | 18.000 | 35.000 | 7.938    | 9044920079380 |
| 3/8 - 24  | 10.000 | 8.000  | 9.02 - 9.10   | 100.000 | 18.000 | 39.000 | 9.525    | 9044920095250 |
| 7/16 - 20 | 8.000  | 6.200  | 10.48 - 10.58 | 100.000 | 22.000 | 42.000 | 11.113   | 9044920111130 |
| 1/2 - 20  | 9.000  | 7.000  | 12.08 - 12.18 | 100.000 | 20.000 | 40.000 | 12.700   | 9044920127000 |
| 9/16 - 18 | 11.000 | 9.000  | 13.61 - 13.72 | 100.000 | 22.000 | 40.000 | 14.288   | 9044920142880 |
| 5/8 - 18  | 12.000 | 9.000  | 15.21 - 15.32 | 100.000 | 22.000 | 44.000 | 15.875   | 9044920158750 |
| 3/4 - 16  | 14.000 | 11.000 | 15.30 - 18.41 | 110.000 | 25.000 | 44.000 | 19.050   | 9044920190500 |