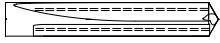


10xD



Bright finish



Coolant Through



Reinforced Straight Shank

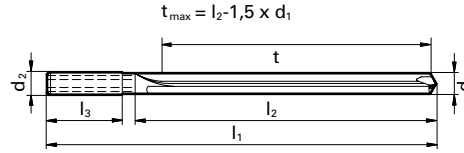
Speeds & Feeds
information pg 482

Series 5513

RT 150 GG

Carbide, RT 150 GG straight flute high penetration, 10xD,
120° point, reinforced straight shank, RH cut

Cut Dia. = m7 tolerance range, Shank Dia. = h6



Application Materials:



Aluminum & Alloys



Cast Iron

Twist Drills

Dec. inch	Diameter (d1)		d2 mm	l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter					
0.1181			3.000	6.000	91.00	42.00	9055130030000
0.1220			3.100	6.000	91.00	42.00	9055130031000
0.1248	1/8		3.170	6.000	91.00	42.00	9055130031700
0.1260			3.200	6.000	91.00	42.00	9055130032000
0.1280			3.250	6.000	91.00	42.00	9055130032500
0.1299			3.300	6.000	91.00	42.00	9055130033000
0.1339			3.400	6.000	91.00	48.00	9055130034000
0.1378			3.500	6.000	91.00	48.00	9055130035000
0.1406	9/64	28	3.570	6.000	91.00	48.00	9055130035700
0.1417			3.600	6.000	91.00	48.00	9055130036000
0.1457		25	3.700	6.000	121.00	77.00	9055130037000
0.1496		25	3.800	6.000	121.00	77.00	9055130038000
0.1535			3.900	6.000	121.00	77.00	9055130039000
0.1563	5/32		3.970	6.000	121.00	77.00	9055130039700
0.1575			4.000	6.000	121.00	77.00	9055130040000
0.1654			4.200	6.000	121.00	77.00	9055130042000
0.1772		16	4.500	6.000	121.00	77.00	9055130045000
0.1969			5.000	6.000	121.00	82.00	9055130050000
0.2165			5.500	6.000	121.00	82.00	9055130055000
0.2362			6.000	6.000	121.00	82.00	9055130060000
0.2500	1/4	E	6.350	8.000	146.00	106.00	9055130063500
0.2559			6.500	8.000	146.00	106.00	9055130065000
0.2677			6.800	8.000	146.00	106.00	9055130068000
0.2756			7.000	8.000	146.00	106.00	9055130070000
0.2953			7.500	8.000	146.00	106.00	9055130075000
0.3071			7.800	8.000	146.00	106.00	9055130078000

Dec. inch	Diameter (d1)		d2 mm	l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter					
0.3150			8.000	8.000	146.00	106.00	9055130080000
0.3346			8.500	10.000	175.00	130.00	9055130085000
0.3543			9.000	10.000	175.00	130.00	9055130090000
0.3740			9.500	10.000	175.00	130.00	9055130095000
0.3748	3/8		9.520	10.000	175.00	130.00	9055130095200
0.3937			10.000	10.000	175.00	130.00	9055130100000
0.4016			10.200	12.000	209.00	159.00	9055130102000
0.4134			10.500	12.000	209.00	159.00	9055130105000
0.4331			11.000	12.000	209.00	159.00	9055130110000
0.4528			11.500	12.000	209.00	159.00	9055130115000
0.4724			12.000	12.000	209.00	159.00	9055130120000
0.4921			12.500	14.000	233.00	183.00	9055130125000
0.5000	1/2		12.700	14.000	233.00	183.00	9055130127000
0.5118			13.000	14.000	233.00	183.00	9055130130000
0.5315			13.500	14.000	233.00	183.00	9055130135000
0.5512			14.000	14.000	233.00	183.00	9055130140000
0.5709			14.500	16.000	260.00	207.00	9055130145000
0.5906			15.000	16.000	260.00	207.00	9055130150000
0.6102			15.500	16.000	260.00	207.00	9055130155000
0.6299			16.000	16.000	260.00	207.00	9055130160000

Alternative Drill Series:

- #770 Carbide, RT150GG, 10xD, 120 pt, Bright
- #6070 K20 Carb, RT150GG, 10xD, 130 pt, Bright

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive