

Use this number when searching for this item:

9055150094000

Drill, 9.4mm 5xD, RT 100 U, Carbide, nano-FIREX



>> Item Info

EDP#	9055150094000
Series	5515
Order Code	9.400
Coating	nano-FIREX
Coolant Through	No
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	НА
Туре	RT 100 U
Tolerance	m7

>> Features

- facet point grind

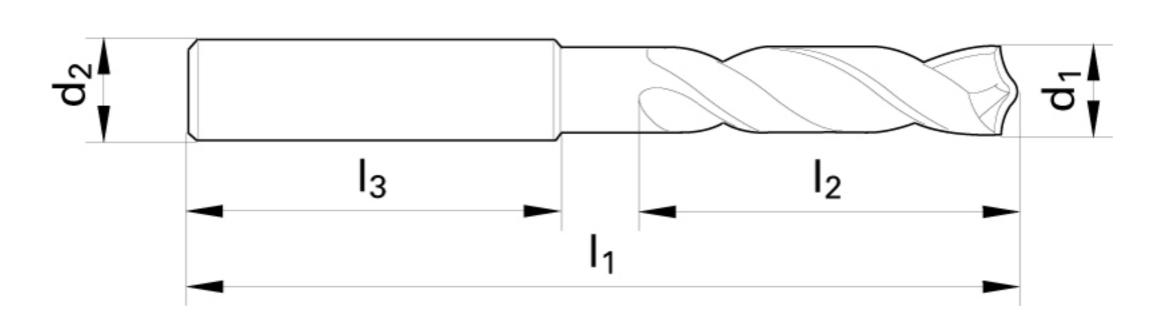
- main cutting edge form straight
- optimized cutting geometry

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs

$$t_{max} = I_2 - 1.5 \times d_1$$



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9055150094 000	9.400	9.400	0.3701			10.00	103.00	61.00	46.90	1.846	40.00	Straight	2



*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov