GUHRING

Use this number when searching for this item:

9055150122000 Drill, 12.2mm 5xD, RT 100 U, Carbide, nano-FIREX



>> Item Info

EDP #	9055150122000
Series	5515
Order Code	12.200
Coating	nano-FIREX
Coolant Through	No
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	HA
Туре	RT 100 U
Tolerance	m7

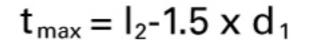
>> Features

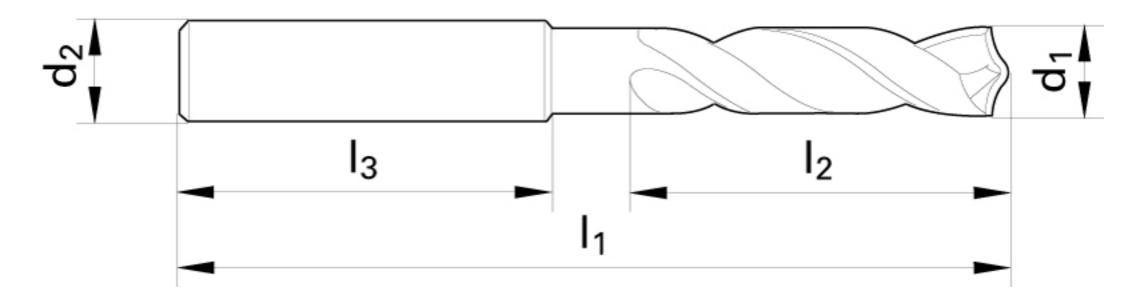
- facet point grind
- main cutting edge form straight
- optimized cutting geometry

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs





		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9055150122 000	12.200	12.200	0.4803			14.00	124.00	77.00	58.70	2.311	45.00	Straight	2



WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov *** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.