GUHRING

Use this number when searching for this item:

## **9055150155000** Drill, 15.5mm 5xD, RT 100 U, Carbide, nano-FIREX



#### >> Item Info

EDP #	9055150155000
Series	5515
Order Code	15.500
Coating	nano-FIREX
Coolant Through	No
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	HA
Туре	RT 100 U
Tolerance	m7

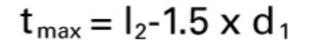
# >> Features

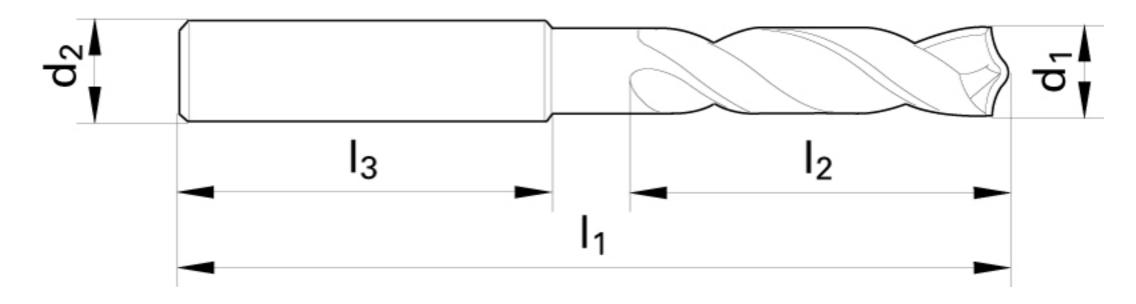
- facet point grind
- main cutting edge form straight
- optimized cutting geometry

## >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

## >> Technical Specs





		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length		
EDP #	Code No.	d1	d1	d1	d1	d2	11	12	tmax	tmax	13	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9055150155 000	15.500	15.500	0.6102			16.00	133.00	83.00	59.75	2.352	48.00	Straight	2



WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov \*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.