

Use this number when searching for this item:

9055150180000

Drill, 18mm 5xD, RT 100 U, Carbide, nano-FIREX



>> Item Info

EDP #	9055150180000
Series	5515
Order Code	18.000
Coating	nano-FIREX
Coolant Through	No
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	140°
Shank	HA
Type	RT 100 U
Tolerance	m7

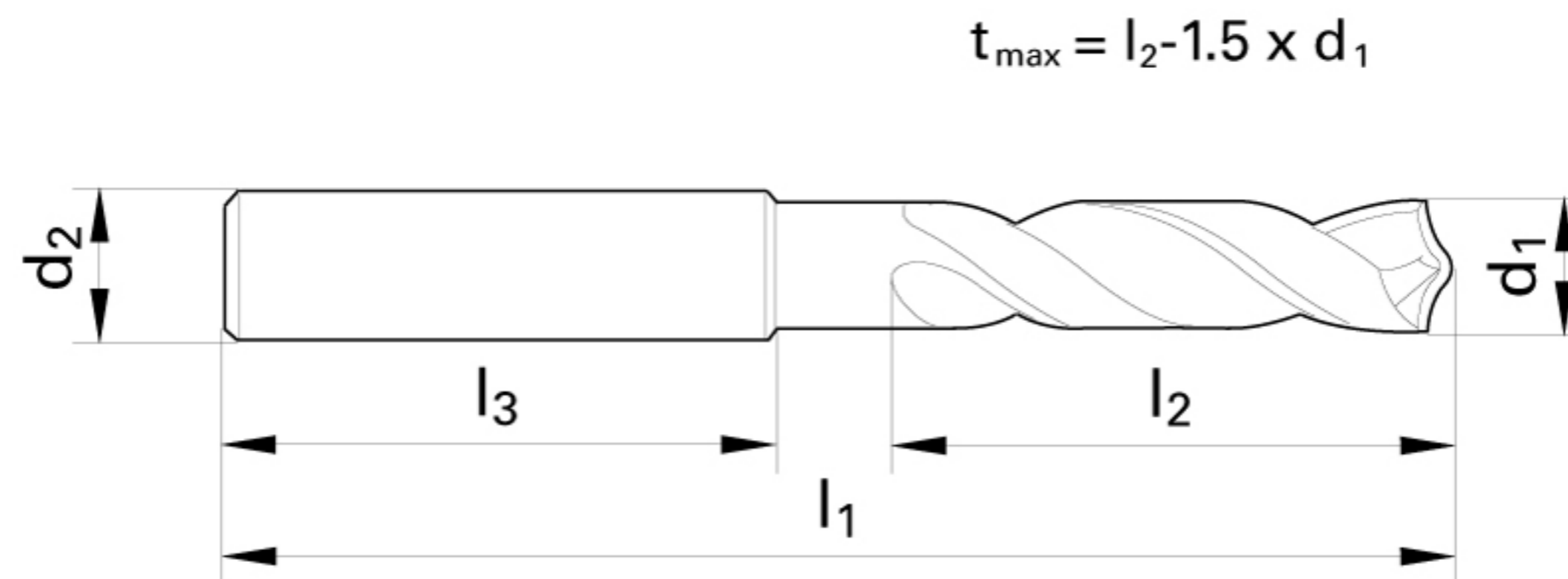
>> Features

- facet point grind
- main cutting edge form straight
- optimized cutting geometry

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Hardened Steels

>> Technical Specs



EDP #	Code No.	Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length	Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax	l3		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9055150180000	18.000	18.000	0.7087			18.00	143.00	93.00	66.00	2.598	48.00	Straight	2



WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

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