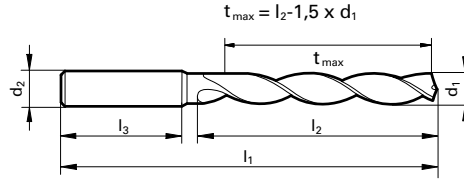


Tool material **Solid Carbide**
Surface

- P** Steel web thinning ≥ Ø 3.000 • spiro-point • wide flutes • optimal centering
 - M** Stainless steel • suitable for interrupted cutting
 - K** Cast iron • cast iron • long chipping Al-alloys • brass, bronzes
 - N** Aluminum •
 - S** Titanium alloys •
 - H** Hardened steel
- =Optimal
○=Limited



For L3 dimensions per DIN 6537, please see page 468
Speeds and feeds information on pg. 573

Diameter (d1)			d2	l1	t _{max}	l2	EDP #
inch	wire/ltr	mm	mm	mm	mm	mm	
0.1181		3.00	6.00	66.00	23.50	28.00	9055180030000
0.1220		3.10	6.00	66.00	23.35	28.00	9055180031000
0.1260		3.20	6.00	66.00	23.20	28.00	9055180032000
0.1299		3.30	6.00	66.00	23.05	28.00	9055180033000
0.1378		3.50	6.00	66.00	22.75	28.00	9055180035000
0.1457		3.70	6.00	66.00	22.45	28.00	9055180037000
0.1496	#25	3.80	6.00	74.00	30.30	36.00	9055180038000
0.1575		4.00	6.00	74.00	30.00	36.00	9055180040000
0.1614		4.10	6.00	74.00	29.85	36.00	9055180041000
0.1654		4.20	6.00	74.00	29.70	36.00	9055180042000
0.1772	#16	4.50	6.00	74.00	29.25	36.00	9055180045000
0.1890	#12	4.80	6.00	82.00	36.80	44.00	9055180048000
0.1969		5.00	6.00	82.00	36.50	44.00	9055180050000
0.2008		5.10	6.00	82.00	36.35	44.00	9055180051000
0.2047		5.20	6.00	82.00	36.20	44.00	9055180052000
0.2087		5.30	6.00	82.00	36.05	44.00	9055180053000
0.2165		5.50	6.00	82.00	35.75	44.00	9055180055000
0.2283		5.80	6.00	82.00	35.30	44.00	9055180058000
0.2362		6.00	6.00	82.00	35.00	44.00	9055180060000
0.2402		6.10	8.00	91.00	43.85	53.00	9055180061000
0.2441		6.20	8.00	91.00	43.70	53.00	9055180062000
0.2520		6.40	8.00	91.00	43.40	53.00	9055180064000
0.2559		6.50	8.00	91.00	43.25	53.00	9055180065000
0.2638		6.70	8.00	91.00	42.95	53.00	9055180067000
0.2677		6.80	8.00	91.00	42.80	53.00	9055180068000
0.2717		6.90	8.00	91.00	42.65	53.00	9055180069000
0.2756		7.00	8.00	91.00	42.50	53.00	9055180070000
0.2795		7.10	8.00	91.00	42.35	53.00	9055180071000
0.2913		7.40	8.00	91.00	41.90	53.00	9055180074000
0.2953		7.50	8.00	91.00	41.75	53.00	9055180075000
0.3071		7.80	8.00	91.00	41.30	53.00	9055180078000
0.3150		8.00	8.00	91.00	41.00	53.00	9055180080000
0.3189		8.10	10.00	103.00	48.85	61.00	9055180081000
0.3228	P	8.20	10.00	103.00	48.70	61.00	9055180082000
0.3307		8.40	10.00	103.00	48.40	61.00	9055180084000

Diameter (d1)			d2	l1	t _{max}	l2	EDP #
inch	wire/ltr	mm	mm	mm	mm	mm	
0.3346		8.50	10.00	103.00	48.25	61.00	9055180085000
0.3386		8.60	10.00	103.00	48.10	61.00	9055180086000
0.3425		8.70	10.00	103.00	47.95	61.00	9055180087000
0.3465		8.80	10.00	103.00	47.80	61.00	9055180088000
0.3543		9.00	10.00	103.00	47.50	61.00	9055180090000
0.3583		9.10	10.00	103.00	47.35	61.00	9055180091000
0.3740		9.50	10.00	103.00	46.75	61.00	9055180095000
0.3858	W	9.80	10.00	103.00	46.30	61.00	9055180098000
0.3937		10.00	10.00	103.00	46.00	61.00	9055180100000
0.3976		10.10	12.00	118.00	55.85	71.00	9055180101000
0.4016		10.20	12.00	118.00	55.70	71.00	9055180102000
0.4055		10.30	12.00	118.00	55.55	71.00	9055180103000
0.4134		10.50	12.00	118.00	55.25	71.00	9055180105000
0.4331		11.00	12.00	118.00	54.50	71.00	9055180110000
0.4409		11.20	12.00	118.00	54.20	71.00	9055180112000
0.4528		11.50	12.00	118.00	53.75	71.00	9055180115000
0.4646		11.80	12.00	118.00	53.30	71.00	9055180118000
0.4724		12.00	12.00	118.00	53.00	71.00	9055180120000
0.4764		12.10	14.00	124.00	58.85	77.00	9055180121000
0.4921		12.50	14.00	124.00	58.25	77.00	9055180125000
0.5118		13.00	14.00	124.00	57.50	77.00	9055180130000
0.5315		13.50	14.00	124.00	56.75	77.00	9055180135000
0.5512		14.00	14.00	124.00	56.00	77.00	9055180140000
0.5709		14.50	16.00	133.00	61.25	83.00	9055180145000
0.5906		15.00	16.00	133.00	60.50	83.00	9055180150000
0.6102		15.50	16.00	133.00	59.75	83.00	9055180155000
0.6299		16.00	16.00	133.00	59.00	83.00	9055180160000
0.6496		16.50	18.00	143.00	68.25	93.00	9055180165000
0.6693		17.00	18.00	143.00	67.50	93.00	9055180170000
0.6890		17.50	18.00	143.00	66.75	93.00	9055180175000
0.7087		18.00	18.00	143.00	66.00	93.00	9055180180000
0.7283		18.50	20.00	153.00	73.25	101.00	9055180185000
0.7480		19.00	20.00	153.00	72.50	101.00	9055180190000
0.7677		19.50	20.00	153.00	71.75	101.00	9055180195000
0.7874		20.00	20.00	153.00	71.00	101.00	9055180200000

5xD Drills