

Use this number when searching for this item:

## 9055180086000

### Drill, 8.6mm 5xD 3Flt, FT 200 G, Carbide, Uncoated



#### >> Item Info

EDP #	9055180086000
Series	5518
Order Code	8.600
Coating	Uncoated
Coolant Through	No
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	130°
Shank	HA
Type	FT 200 G
Tolerance	m7

#### >> Features

- spiro-point
- wide flutes
- optimal centering
- suitable for interrupted cutting

#### >> Suggested Materials

- Aluminum
- Cast Iron
- Brass
- Magnesium

#### >> Technical Specs



EDP #	Code No.	Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length	Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax	l3		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9055180086000	8.600	8.600	0.3386			10.00	103.00	61.00	48.10	1.894	40.00	Straight	3



**WARNING:**  
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

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