

Use this number when searching for this item:

9055180086000 Drill, 8.6mm 5xD 3Flt, FT 200 G, Carbide, Uncoated



>> Item Info

| EDP # | 9055180086000 |
|-------------------|---------------|
| Series | 5518 |
| Order Code | 8.600 |
| Coating | Uncoated |
| Coolant Through | No |
| Cutting Direction | RH |
| Drilling Depth | 5xD |
| Material | Carbide |
| Point Angle | 130° |
| Shank | HA |
| | |

>> Features

- spiro-point

- wide flutes

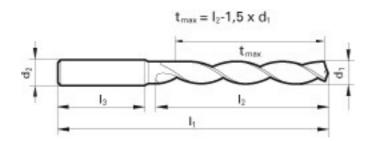
- optimal centering
- suitable for interrupted cutting

>> Suggested Materials

- Aluminum
- Cast Iron
- Brass
- Magnesium

| Туре | FT 200 G |
|-----------|----------|
| Tolerance | m7 |

>> Technical Specs



| | | Cut Ø | Cut Ø | Cut Ø | Cut Ø | Shank Ø | OAL | Flute Length | Drilling Depth | Drilling Depth | Shank Length | | |
|-------------------|----------|-------|--------|-------|---------------|---------|--------|--------------|----------------|----------------|--------------|------------|--------|
| EDP # | Code No. | d1 | d1 | d1 | d1 | d2 | 11 | 12 | tmax | tmax | 13 | Shank Type | Flutes |
| | | mm | inch | frac. | wire / letter | mm | mm | mm | mm | inch | mm | | |
| 9055180086 000 | 8.600 | 8.600 | 0.3386 | | | 10.00 | 103.00 | 61.00 | 48.10 | 1.894 | 40.00 | Straight | 3 |



*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.

WARNING: This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov