

Use this number when searching for this item:

## 9055180090000

### Drill, 9mm 5xD 3Flt, FT 200 G, Carbide, Uncoated



#### >> Item Info

|                   |               |
|-------------------|---------------|
| EDP #             | 9055180090000 |
| Series            | 5518          |
| Order Code        | 9.000         |
| Coating           | Uncoated      |
| Coolant Through   | No            |
| Cutting Direction | RH            |
| Drilling Depth    | 5xD           |
| Material          | Carbide       |
| Point Angle       | 130°          |
| Shank             | HA            |
| Type              | FT 200 G      |
| Tolerance         | m7            |

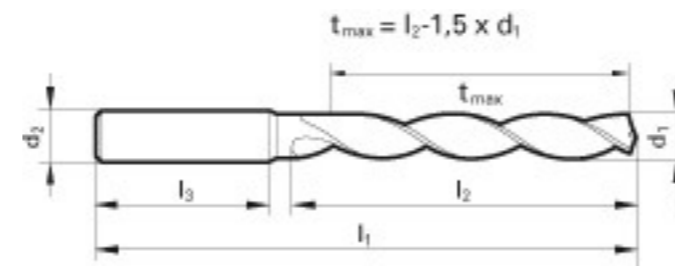
#### >> Features

- spiro-point
- wide flutes
- optimal centering
- suitable for interrupted cutting

#### >> Suggested Materials

- Aluminum
- Cast Iron
- Brass
- Magnesium

#### >> Technical Specs



| EDP #         | Code No. | Cut Ø | Cut Ø  | Cut Ø | Cut Ø         | Shank Ø | OAL    | Flute Length | Drilling Depth | Drilling Depth | Shank Length | Shank Type | Flutes |
|---------------|----------|-------|--------|-------|---------------|---------|--------|--------------|----------------|----------------|--------------|------------|--------|
|               |          | d1    | d1     | d1    | d1            | d2      | l1     | l2           | tmax           | tmax           | l3           |            |        |
|               |          | mm    | inch   | frac. | wire / letter | mm      | mm     | mm           | mm             | inch           | mm           |            |        |
| 9055180090000 | 9.000    | 9.000 | 0.3543 |       |               | 10.00   | 103.00 | 61.00        | 47.50          | 1.870          | 40.00        | Straight   | 3      |



**WARNING:**  
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.