

Use this number when searching for this item:

## 9055180180000

### Drill, 18mm 5xD 3Flt, FT 200 G, Carbide, Uncoated



#### >> Item Info

EDP #	9055180180000
Series	5518
Order Code	18.000
Coating	Uncoated
Coolant Through	No
Cutting Direction	RH
Drilling Depth	5xD
Material	Carbide
Point Angle	130°
Shank	HA
Type	FT 200 G
Tolerance	m7

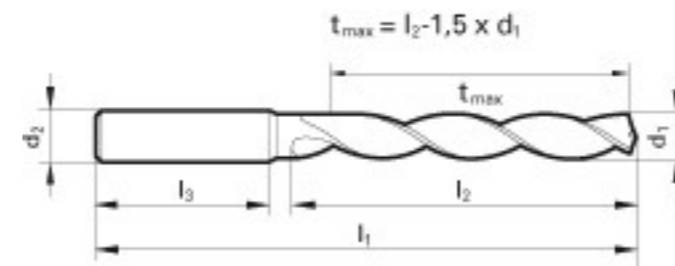
#### >> Features

- spiro-point
- wide flutes
- optimal centering
- suitable for interrupted cutting

#### >> Suggested Materials

- Aluminum
- Cast Iron
- Brass
- Magnesium

#### >> Technical Specs



EDP #	Code No.	Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Length	Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax	l3		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch	mm		
9055180180000	18.000	18.000	0.7087			18.00	143.00	93.00	66.00	2.598	48.00	Straight	3



**WARNING:**  
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\*\*\* **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.